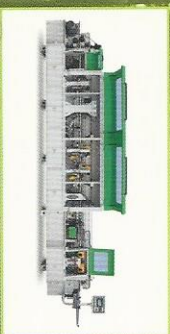


HOLYTEK

Green Series

2015



HOLYTEK WOODWORKING MACHINERY

The World of Green Technology

The World of Holytek

Established in 1989, Holytek is now a major manufacturer and exporter of quality Taiwanese woodworking machinery and accessories. Over the years, the growth of the company has been steady and strong – going hand in hand with continuous product improvement and customer loyalty and care. It is only through consistent service and customer satisfaction that any company can survive and prosper. This has been Holytek's mission and is clearly evident in the company's strength and current range of the best quality woodworking machinery available to meet your creative applications and increased profitability.

The 'Holytek Family' – A Trusted International Network.

Wherever you are in the world, there is a local Holytek agent, or a Holytek joint-venture company, close by to meet your needs. As well as a vast network of more than thirty agents around the world representing in excess of sixty countries, the 'Holytek Family' extends to joint-venture operations which started in 1995. Currently, there is: Holytek Canada, Holytek Sweden, Holytek Germany, Holytek India, Holytek U.K., Holytek Russia as well as Holytek Taiwan. This international network handles not only sales but also after-sales service and back-up. It is important to know that each international Holytek agent or Holytek branch is the number one dealer in their respective country or region and therefore can provide the best of service to every customer.

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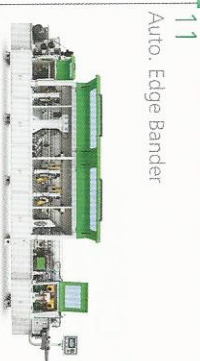
05
Auto. Edge Bander Combination Left & Right Direction



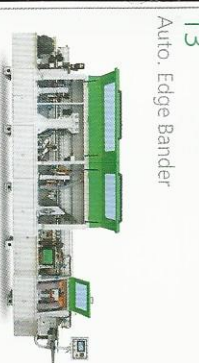
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High Efficiency Auto. Double-Side Edge Bander Production Line



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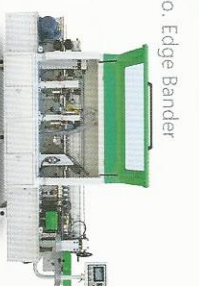
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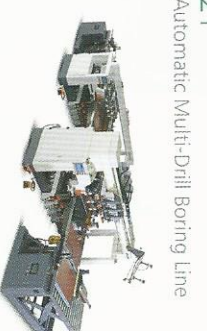
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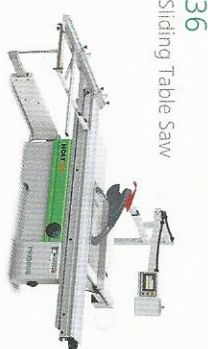
31
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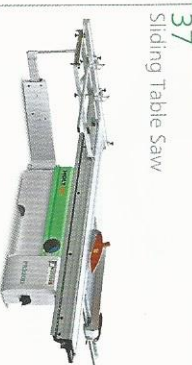
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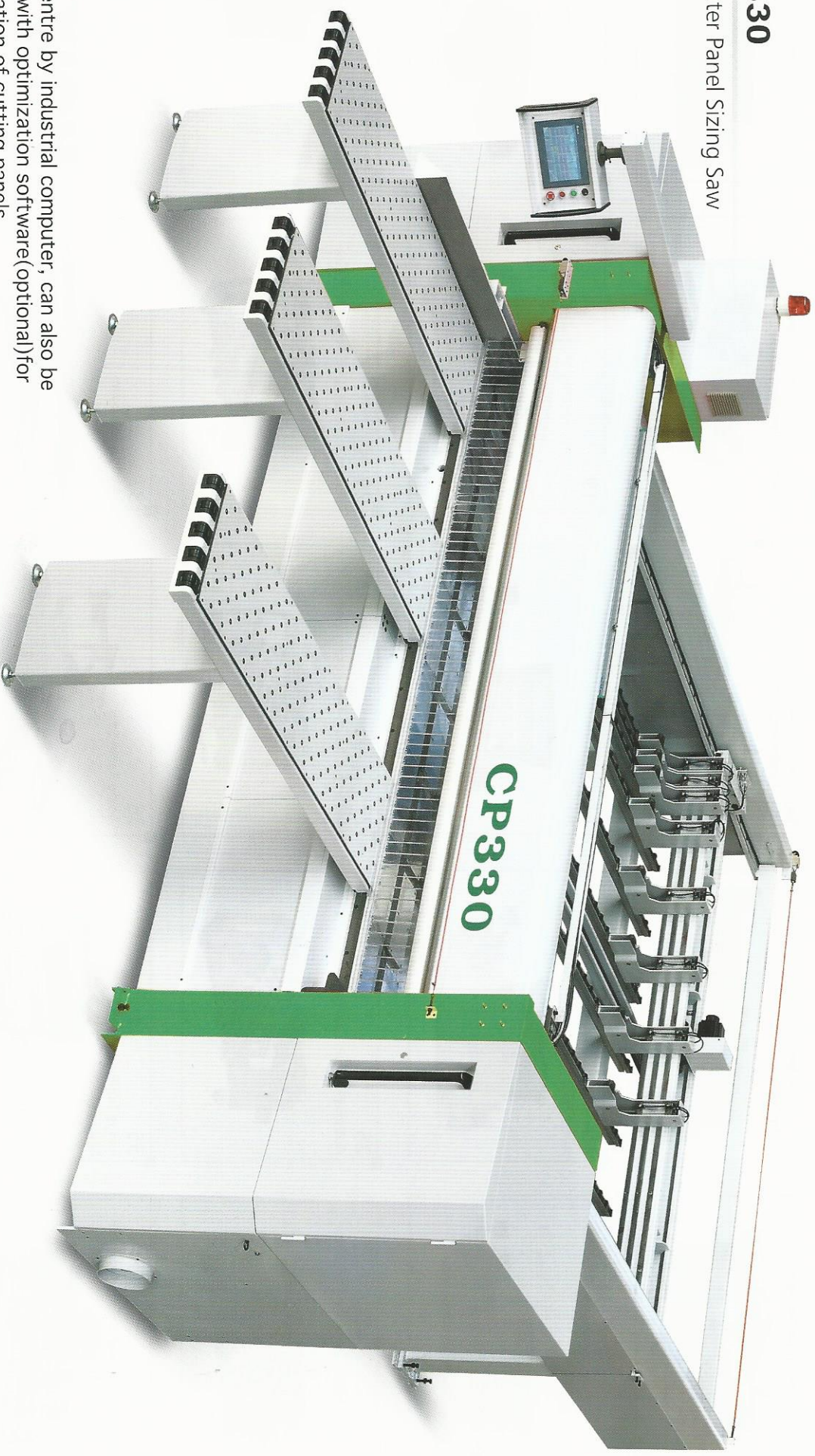


37
Sliding Table Saw

HOLYTEK

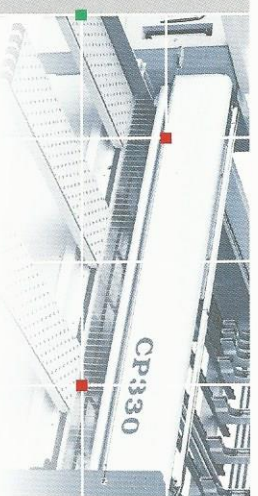
CP330

Computer Panel Sizing Saw



Control centre by industrial computer, can also be equipped with optimization software(optional)for best utilization of cutting panels.

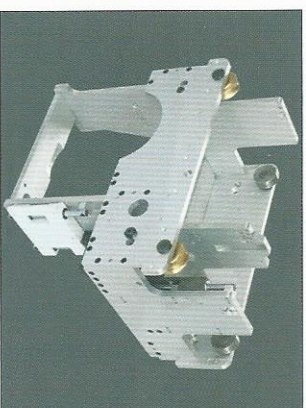
Computer Panel Sizing Saw



Chrome plated surface to avoid board scratching



Side aligner system



Saw Carrier driven by Servo Motor, rack & pinion, stable movement. Pull back position is automatically controlled based on next cutting length. This can reduce unused moving time and greatly improve efficiency.

Technical Data

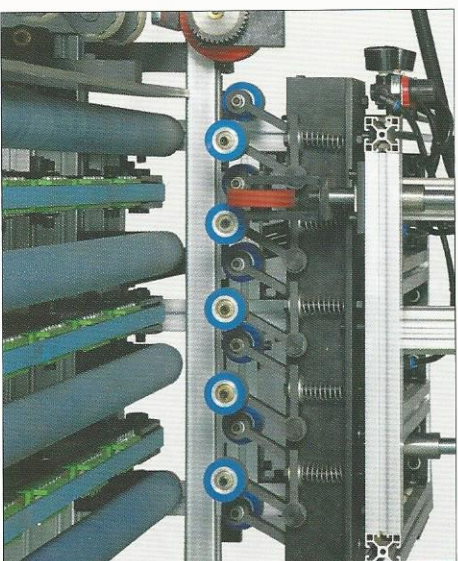
Model	CP280	CP330	CP330H
Max. cutting length	2800mm	3300mm	3300mm
Mechanical arm's running distance	2800mm	3300mm	3300mm
Max. height of blade	76mm(intelligent control)	100mm(intelligent control)	125mm(intelligent control)
Diameter of main saw	350 x 4.4 x 60mm	400 x 4.4 x 60mm	450 x 4.4 x 60mm
Diameter of scoring saw	160 x4.4-5.4 x 45mm	160 x4.4-5.4 x 45mm	160 x4.4-5.4 x 45mm
Saw socket forward speed	5-60m/min	5-80m/min	5-100m/min
Saw socket backward speed	80m/min	100m/min	120m/min
Mechanical arm's speed	0-80m/min	0-100m/min	0-120m/min
Motor power of main saw shaft	1.1kw	1.8kw	1.8kw
Motor power of scoring saw shaft	2.2kw	2.2kw	2.2kw
Side pressing system	Single side pressing wheels	Double side pressing wheels	Double side pressing wheels
No. of mechanical arm	6pcs	8pcs	8pcs
Air compression	6bar	6bar	6bar
Air capacity	150L/min	150L/min	150L/min
Min. speed of dust collection	26m/second	26m/second	26m/second
Negative pressure (at least)	1200 Pa	1200 Pa	1200 Pa
Input air capacity for dust collection	4400m³/hour	4400m³/hour	4400m³/hour
Diameter of dust collecting holes	200mm x 1 150mm x 1	200mm x 1 150mm x 1	200mm x 1 150mm x 1

■ **EB620F**

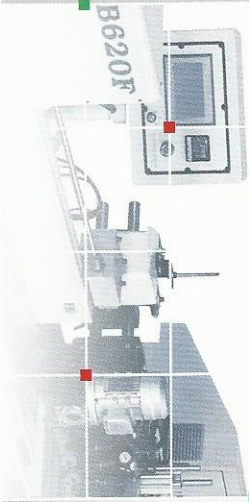
Auto. Edge Bander Combination Left & Right Direction



Auto. Edge Bander Combination Left & Right Direction

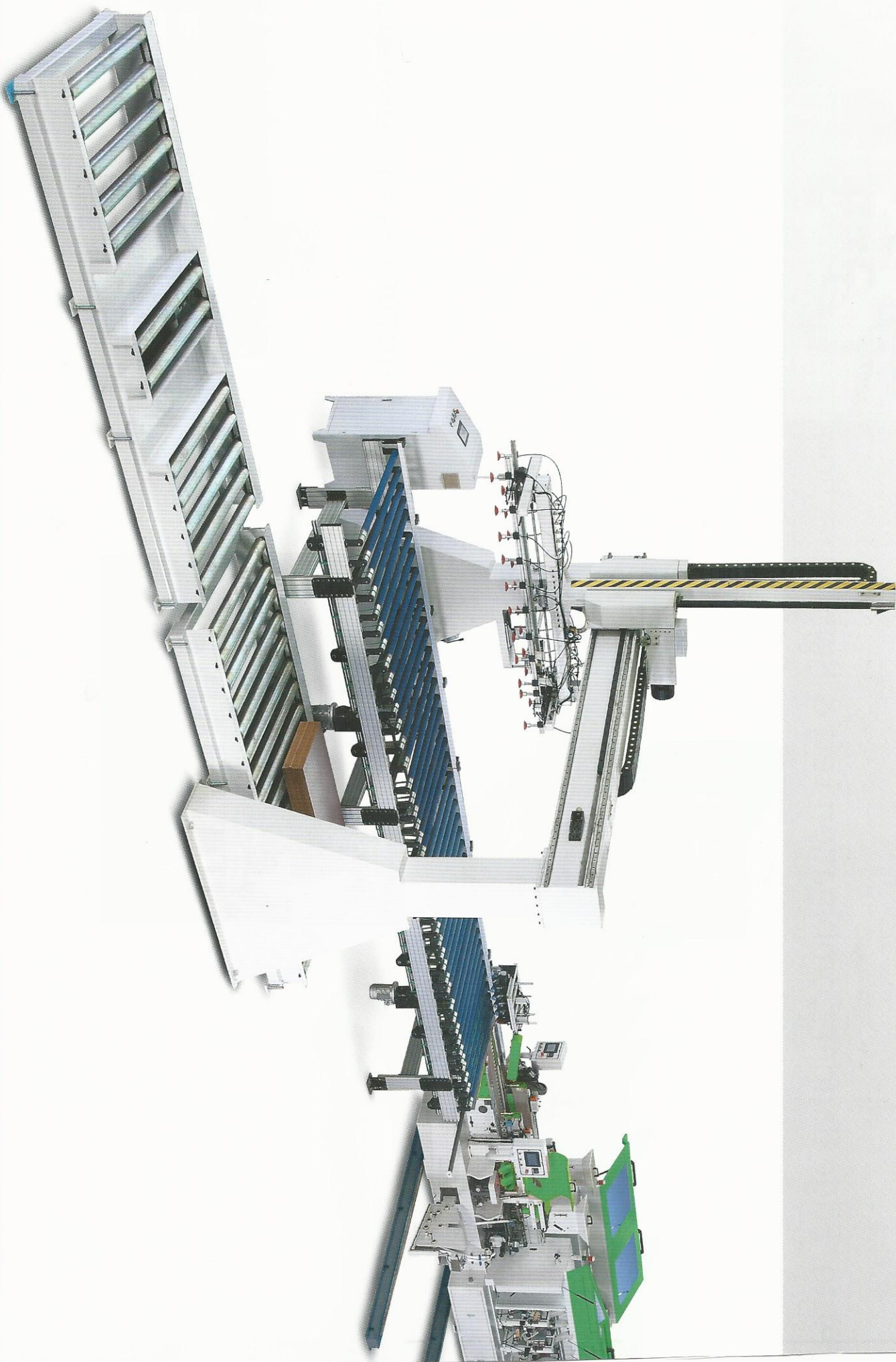


Panel automatically placing aside system

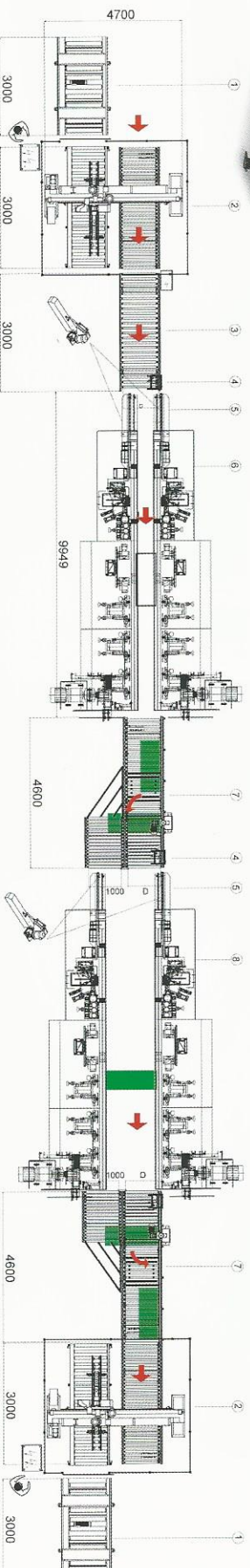
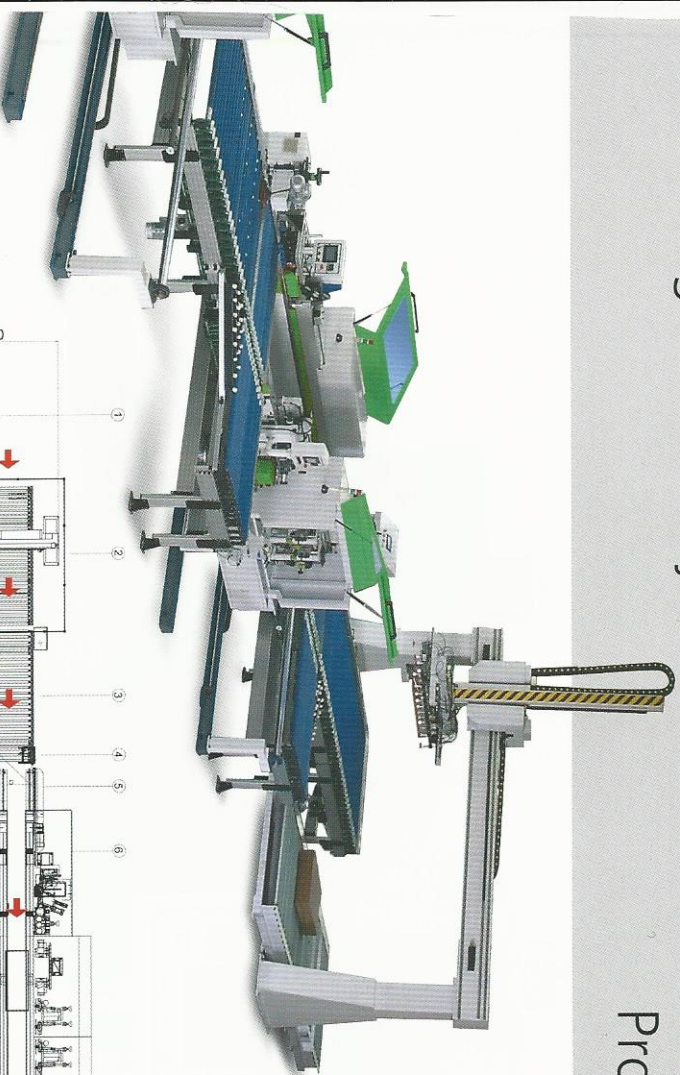
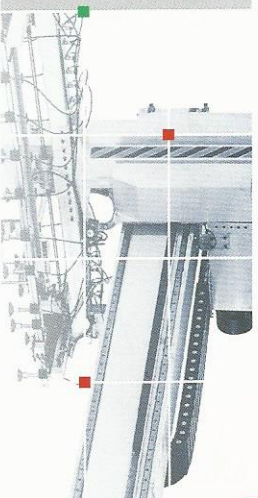


HC708 Left & Right Feeding Conveyor





High Efficiency Auto. Double-Side Edge Bander Production Line



Name	Model	Quantity
Land rolling machine with forklift groove	HC701	2 sets
Double column feeding machine	HC702	1set
Dynamic rolling machine	HC703	2sets
Pressing & aligning machine	HC704	1set
Double-side edge bander	DEB2610JK	1set
Clamping & turning over machine	HC705	1set
Double-side edge bander	DEB2621JK	1set
Clamping & turning over machine	HC705	1set
Dynamic rolling machine	HC703	1set
Double column laying-off machine	HC707	1set
Land rolling machine with forklift groove	HC701	2sets



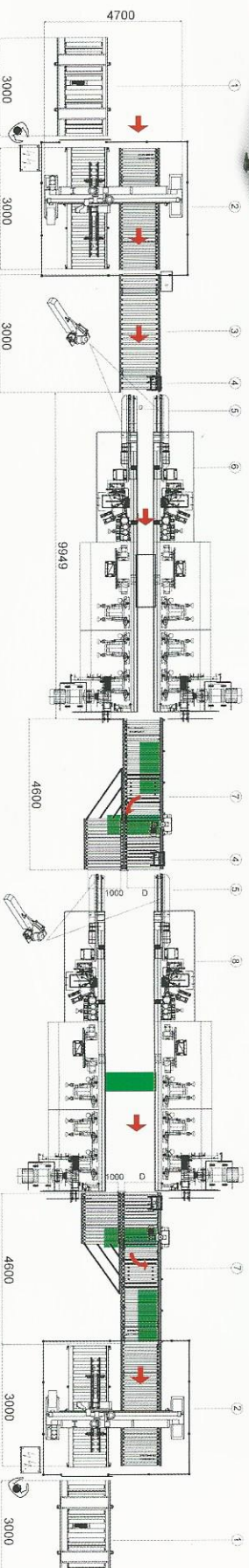
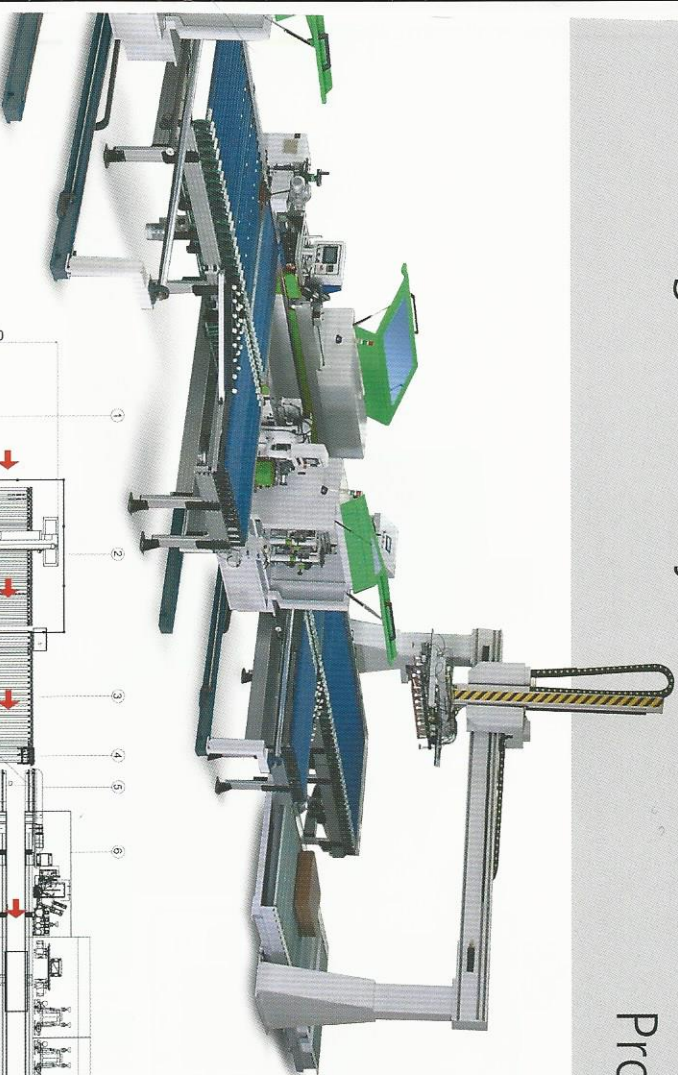
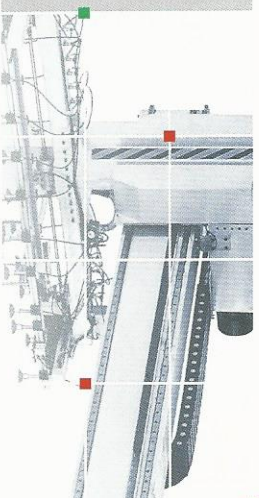
■ **DEB2621JK**

Auto. Double-Side Edge Bander & Multi-Drilling Production Line

← Standard direction

- Buffing
- Scraping
- Corner Trim
- Fine Trim
- Rough Trim
- End Cutting
- Gluing
- Quick-melt
- Pre-milling

High Efficiency Auto. Double-Side Edge Bander Production Line



Name	Model	Quantity
Land rolling machine with forklift groove	HC701	2 sets
Double column feeding machine	HC702	1 set
Dynamic rolling machine	HC703	2 sets
Pressing & aligning machine	HC704	1 set
Double-side edge bander	DEB2610JK	1 set
Clamping & turning over machine	HC705	1 set
Double-side edge bander	DEB2621JK	1 set
Clamping & turning over machine	HC705	1 set
Dynamic rolling machine	HC703	1 set
Double column laying-off machine	HC707	2 sets
Land rolling machine with forklift groove	HC701	



■ DEB2621JK

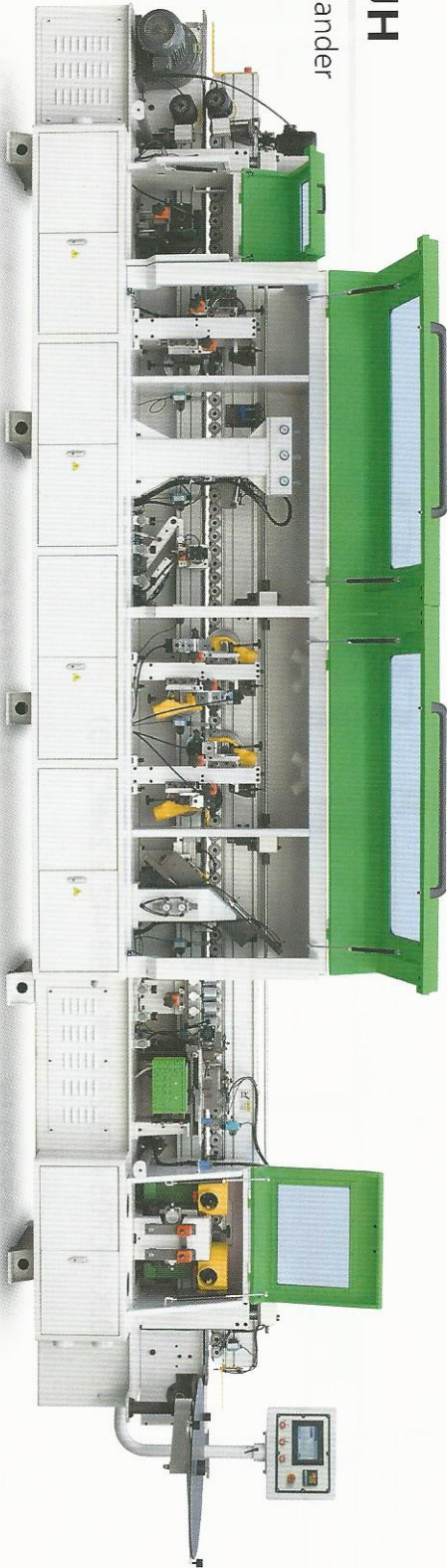
Auto. Double-Side Edge Bander & Multi-Drilling Production Line

← Standard direction



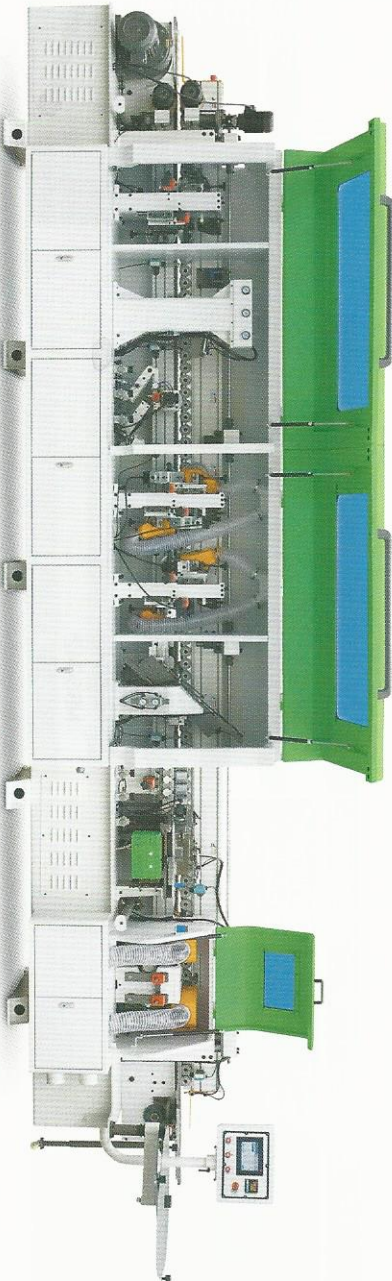
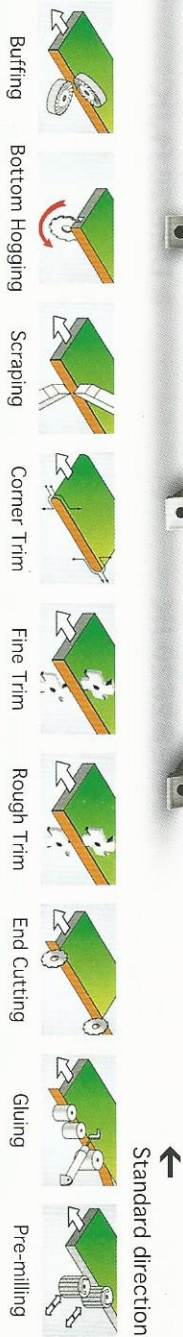
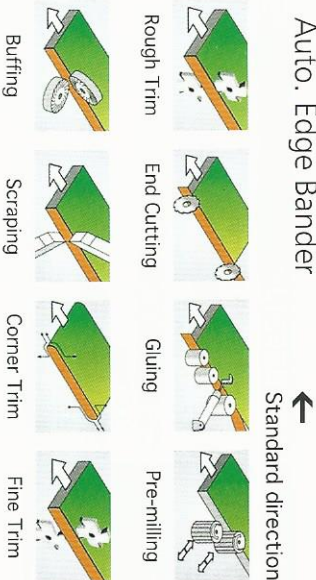
EB621JH

Auto. Edge Bander

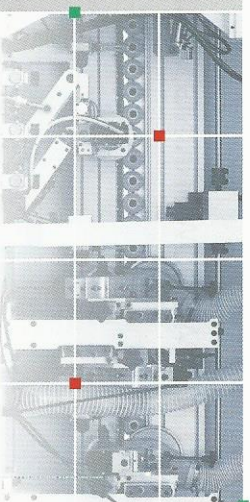


EB621J

Auto. Edge Bander

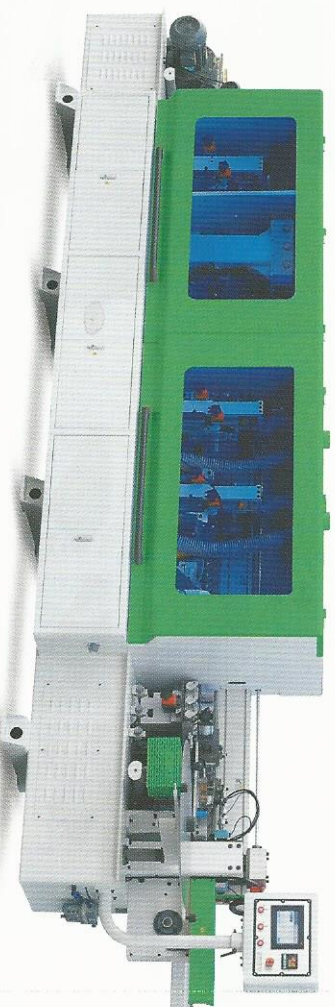
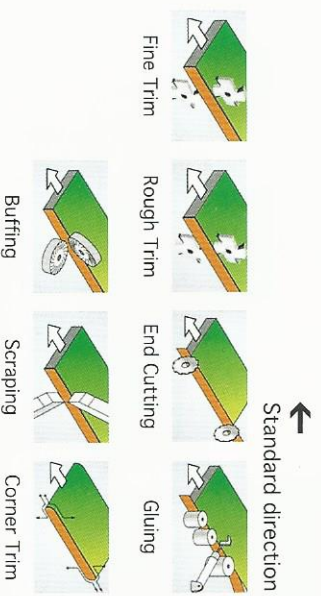
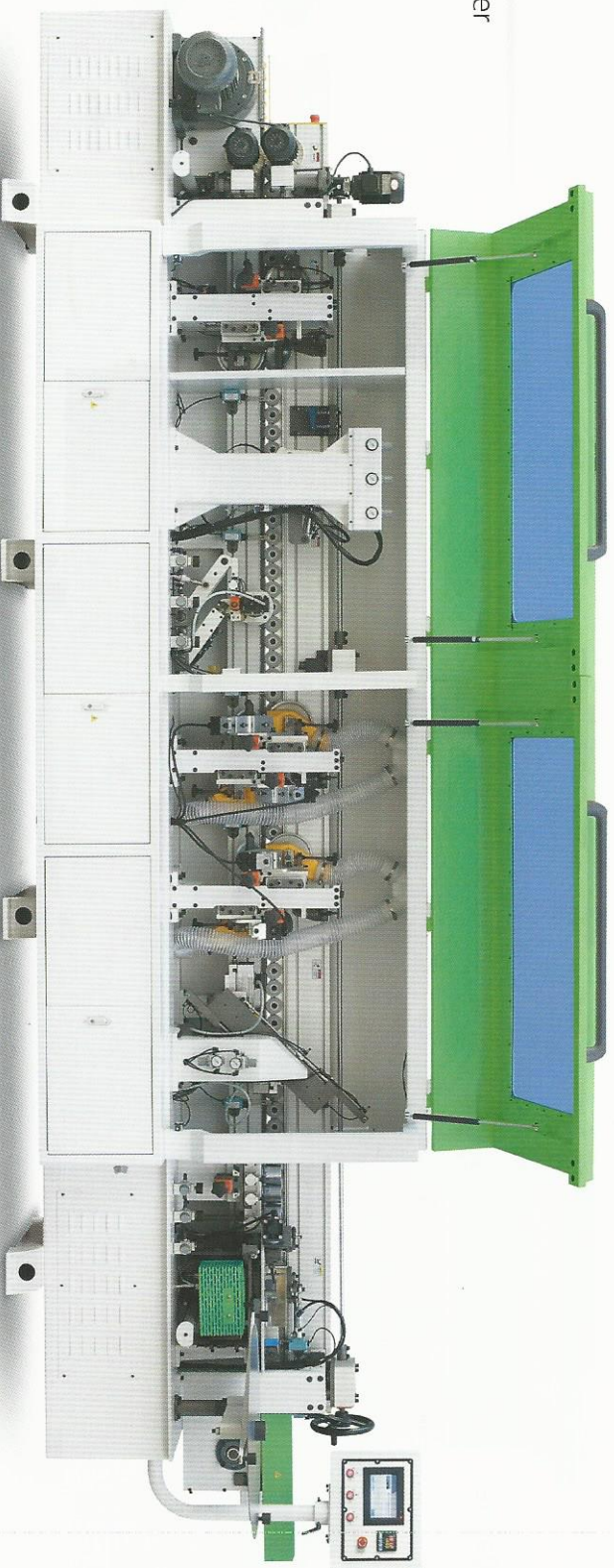


Auto. Edge Bander



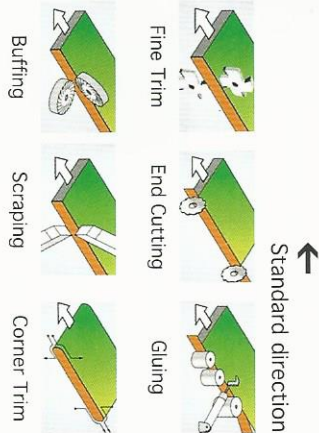
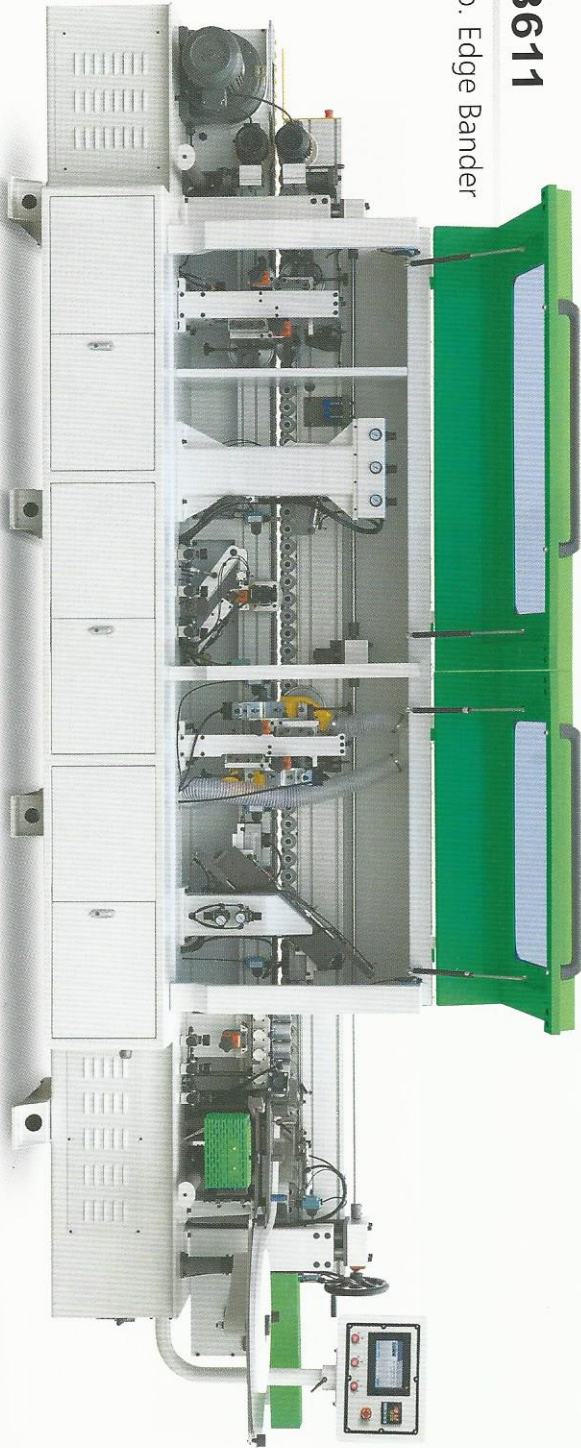
EB621

Auto. Edge Bander



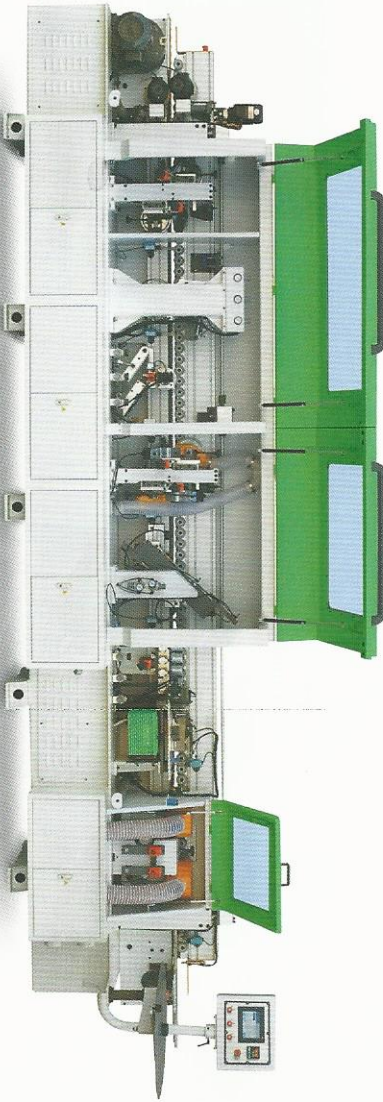
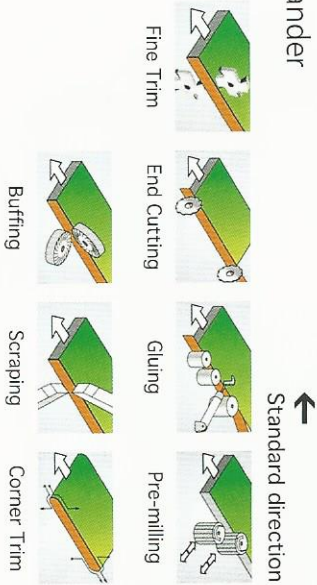
■ **EB611**

Auto. Edge Bander

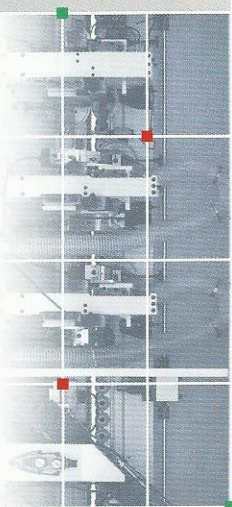


■ **EB611J**

Auto. Edge Bander

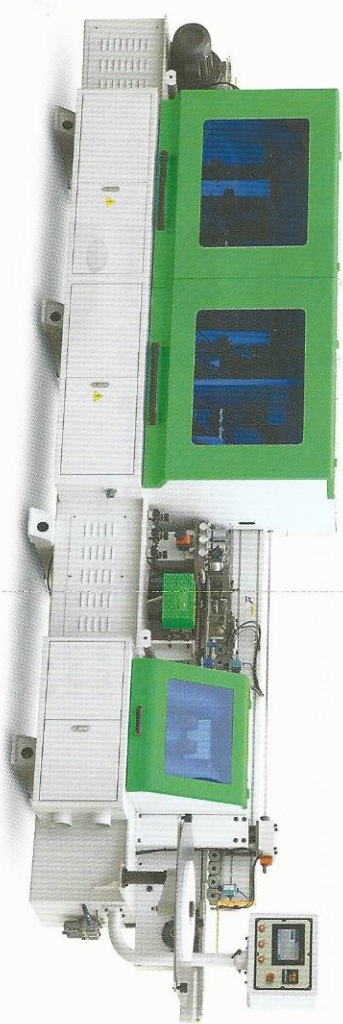
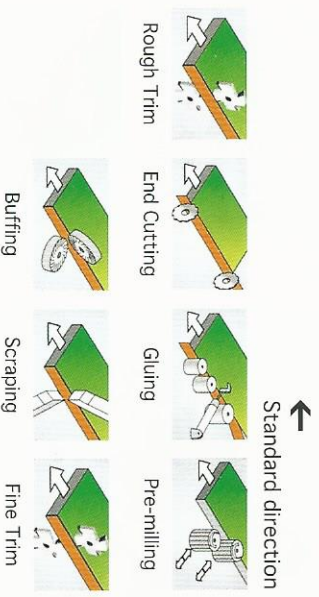
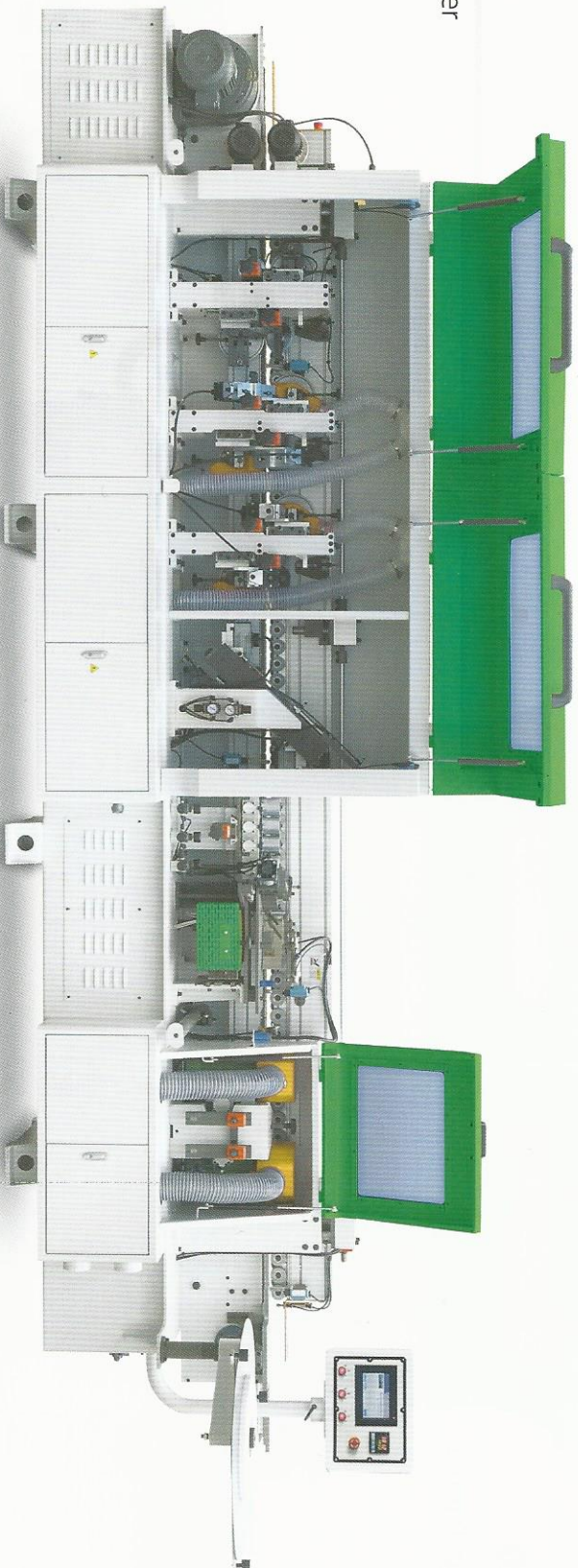


Auto. Edge Bander



EB620J

Auto. Edge Bander



EB620

Auto. Edge Bander



Three Choices Available



Horizontal Hogging(L)



Top Hogging(T)



Bottom Hogging(H)

Hogging / Grooving

Up or down (Vertical)

Horizontal

Optional & Out

Can have multiple units in row

Standard direction



Rough Trim



End Cutting



Gluing



Buffing



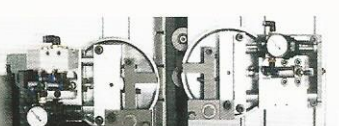
Scraping



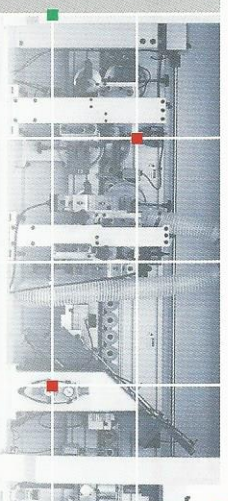
Fine Trim

Flat Scraping

Remove glue threads
Seamless tape attached
Available as option "S"

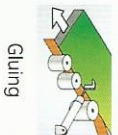
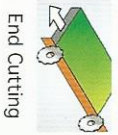


Auto. Edge Bander



EB610J

Auto. Edge Bander



Standard direction
↑



EB610H

Auto. Edge Bander



Standard direction
↑

Buffing

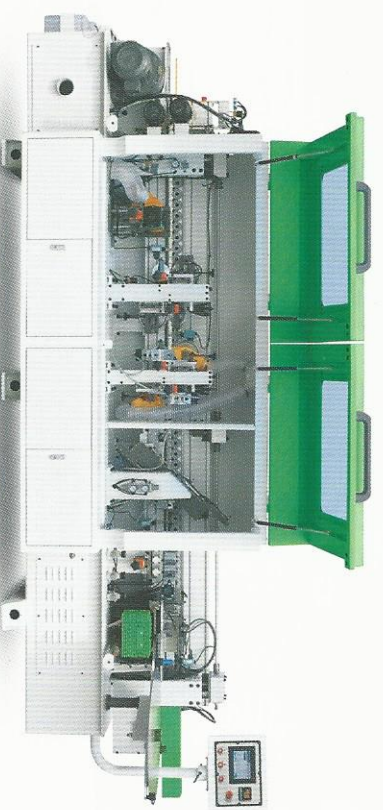
Bottom Hogging

Scraping

Fine Trim

End Cutting

Gluing

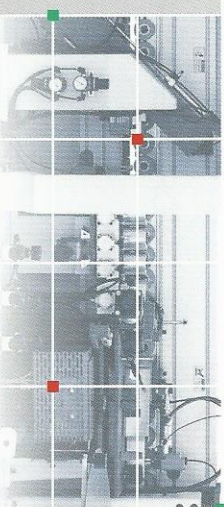


■ **EB610**

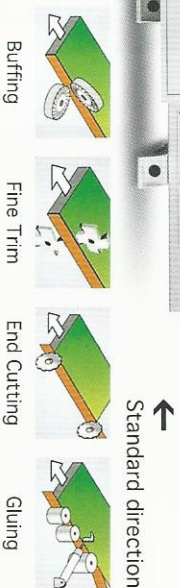
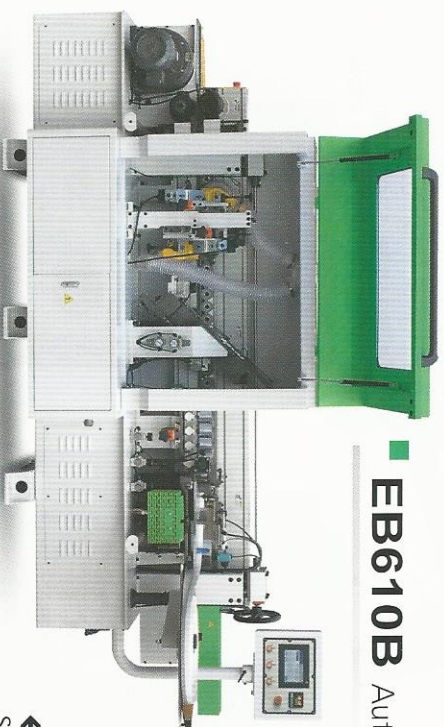
Auto. Edge Bander



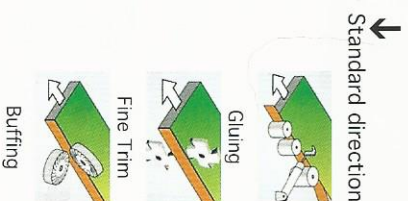
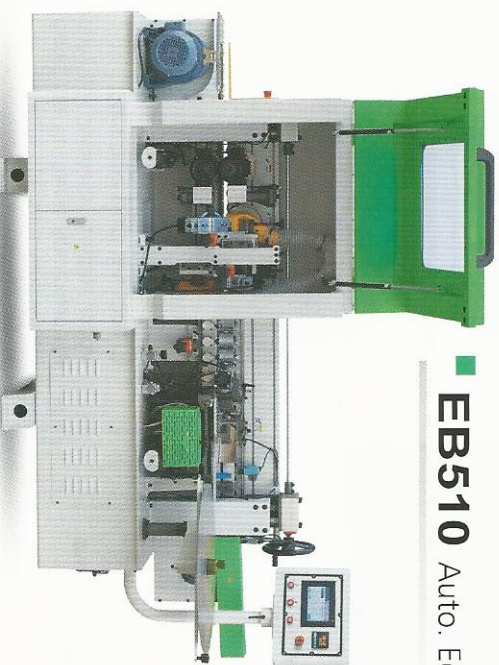
Auto. Edge Bander



EB610B Auto. Edge Bander



EB510 Auto. Edge Bander



Function combination									
EB621JH	•	•	•	•	•	•	•	•	•
EB621J	•		•	•	•	•	•	•	•
EB621	•		•	•	•	•	•	•	•
EB611J	•		•	•	•	•	•	•	•
EB611	•		•	•	•	•	•	•	•
EB620J	•		•	•	•	•	•	•	•
EB620	•		•	•	•	•	•	•	•
EB610J	•		•	•	•	•	•	•	•
EB610H	•	•		•	•	•	•	•	•
EB610	•		•	•	•	•	•	•	•
EB610B	•		•	•	•	•	•	•	•
EB510	•		•	•	•	•	•	•	•

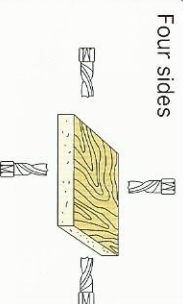
Technical Data

Model	EB621JH	EB621J	EB621	EB611	EB611J	EB611	EB620J	EB620	EB610J	EB610H	EB610	EB610B	EB510
Electrical lift	•	•	•	•	•	•	•	•	•	•	•	•	•
Motor power	18.7kw	16.5kw	11kw	13.9kw	9.5kw	14.5kw	9.5kw	12.5kw	14.7kw	8kw	8kw	7kw	7kw
Overall size	7100mm	6600mm	5660mm	6130mm	5200mm	5400mm	4470mm	4990mm	4500mm	4000mm	3500mm	2970mm	2970mm
Length						1000 x 1600mm							
Width&Height													
Feed speed						12m/16m/20m/min							
Edge thickness						0.4-3mm							
Panel thickness						10-60mm							
Panel length						≥150mm							
Panel width						≥80mm							
Working pressure						0.6MPa							



MB8442

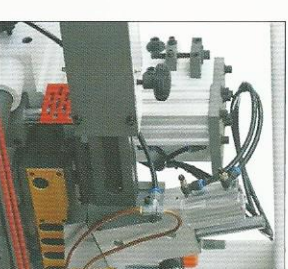
Automatic Feeding Multi-Drill Boring Machine



Four sides

- Drilling direction: both ends of horizontal and vertical
- No. of the upper vertical rows optional: 1-6 rows
- No. of the bottom vertical rows optional: 1-6 rows
- Automatic feeding

Precise Display
Drilling strike is accurately displayed on digital LED display

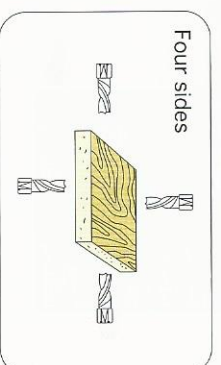


Effective and Steady
Motor stepless speeding regulation
Automatically clamping and fixing unit
Heavy duty machine with stable structure and reasonable design.



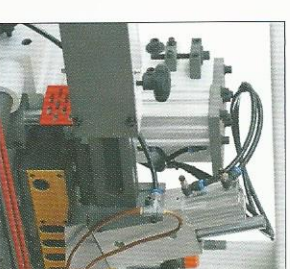
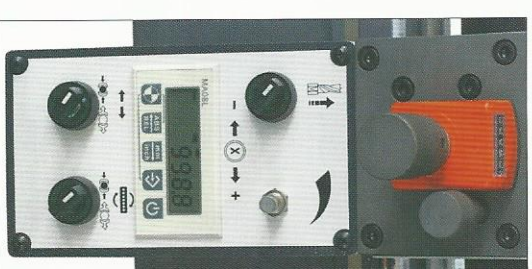
MB8442

Automatic Feeding Multi-Drill Boring Machine



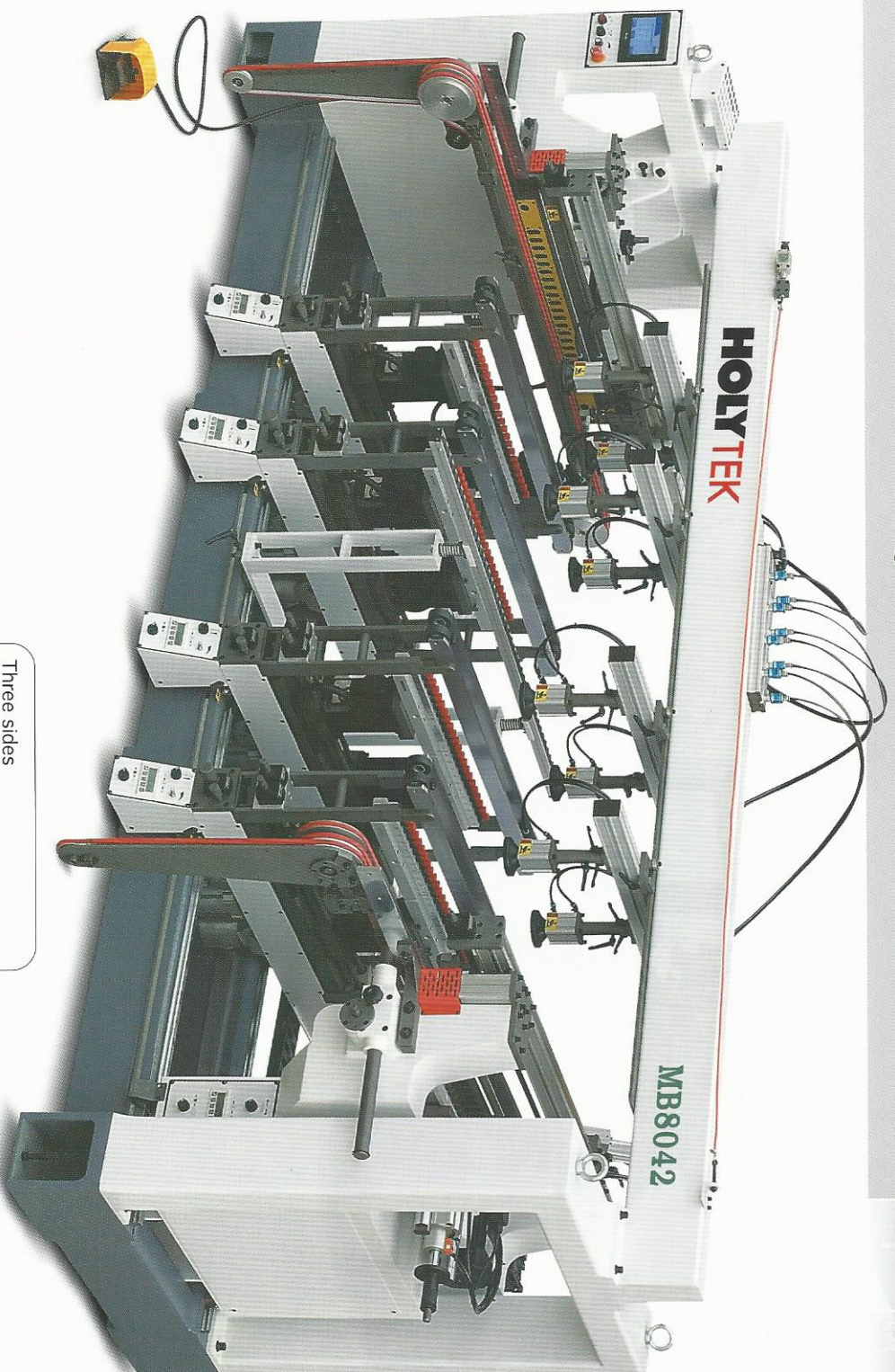
- Drilling direction: both ends of horizontal and vertical
- No. of the upper vertical rows optional: 1-6 rows
- No. of the bottom vertical rows optional: 1-6 rows
- Automatic feeding

Precise Display
Drilling strike is accurately displayed on digital LED display



Effective and Steady
Motor stepless speeding regulation
Automatically clamping and fixing unit
Heavy duty machine with stable structure and reasonable design.

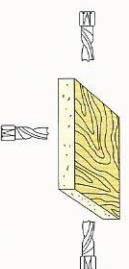
Automatic Feeding Multi-Drill Boring Machine



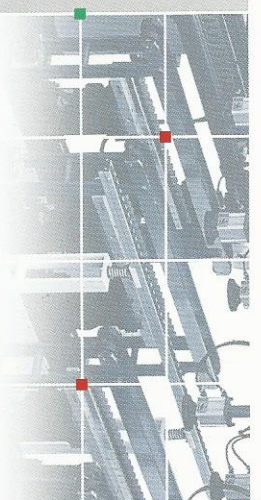
MB8042

Automatic Feeding Multi-Drill Boring Machine

Three sides

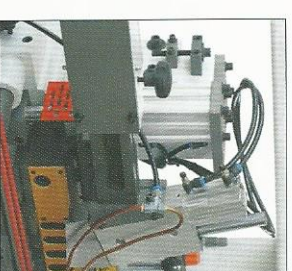


-Boring direction: Horizontal & bottom
-No. of the bottom vertical heads
optional: 1-6 heads
-Automatic feeding



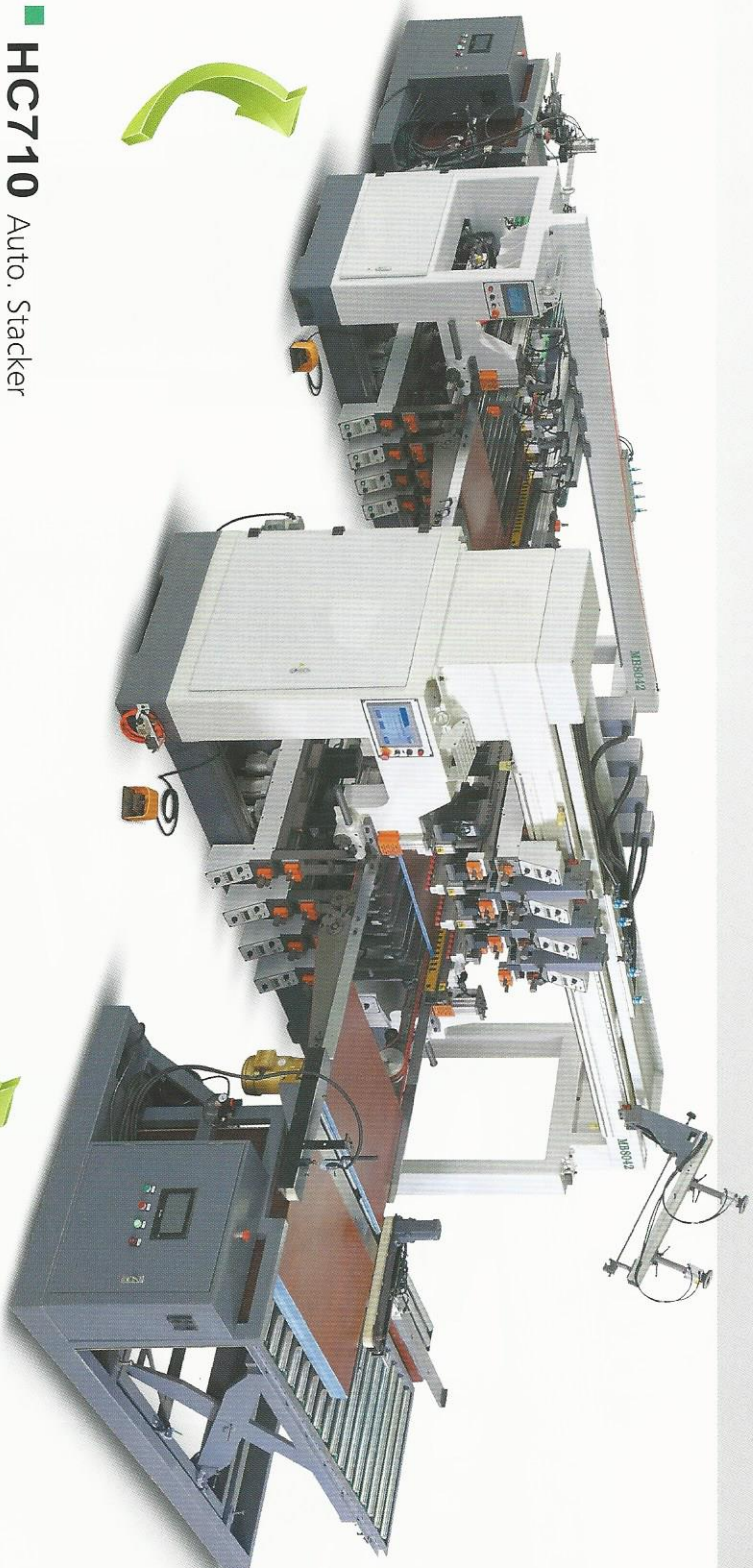
Precise Display

Drilling strike is accurately displayed on digital LED display

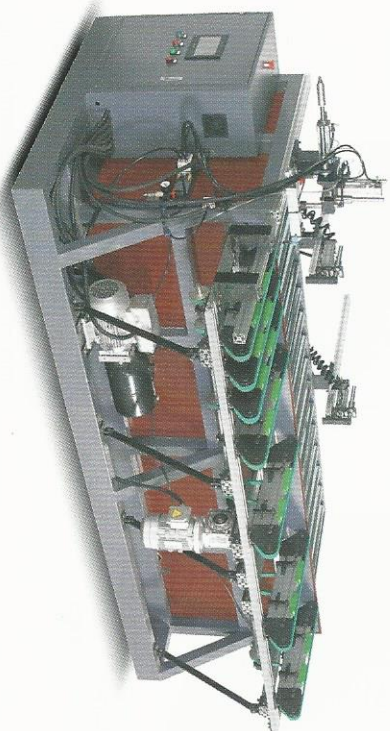


Effective and Steady

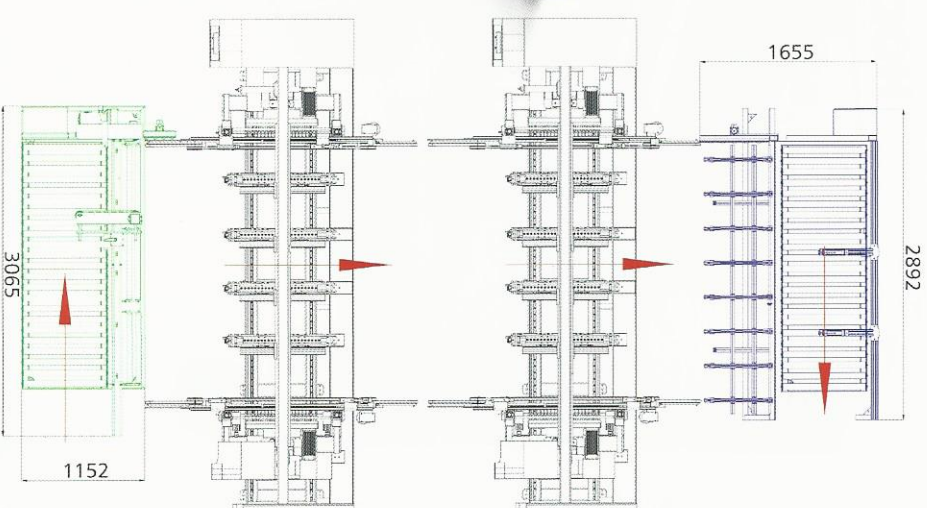
Motor stepless speeding regulation
Automatically clamping and fixing unit
Heavy duty machine with
stable structure and reasonable design.



HC710 Auto. Stacker

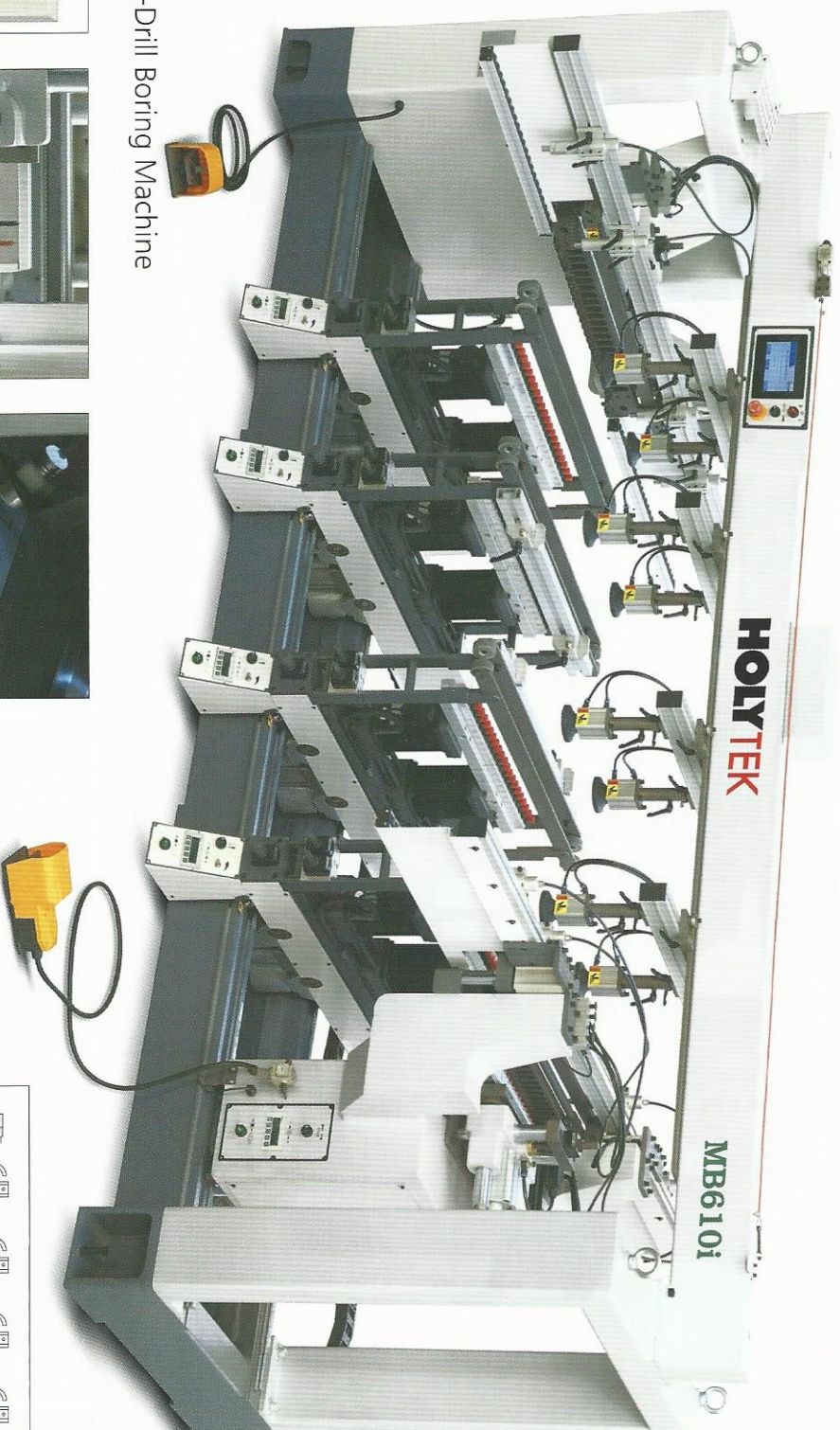
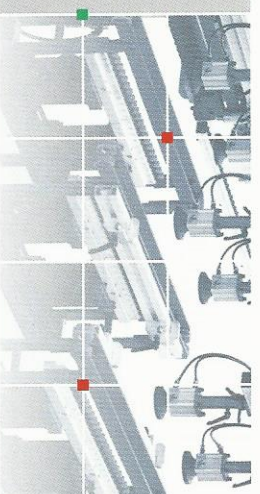


HC709 Auto. Feeder

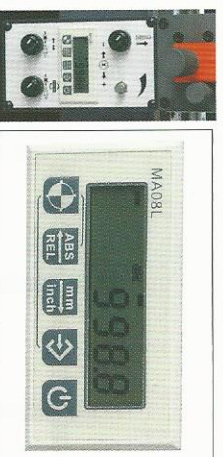


(HC709+MB8442+MB8042+HC710)

Automatic Multi-Drill Boring Line

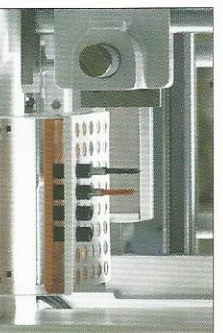


MB610i Six-Row Multi-Drill Boring Machine

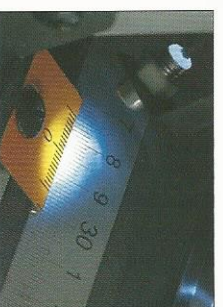


Precise LED Display

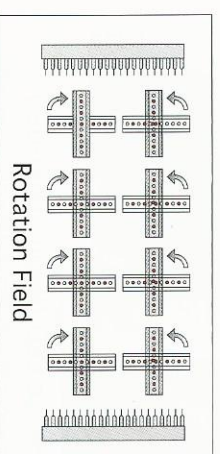
Drilling strike is accurately displayed on digital LED display



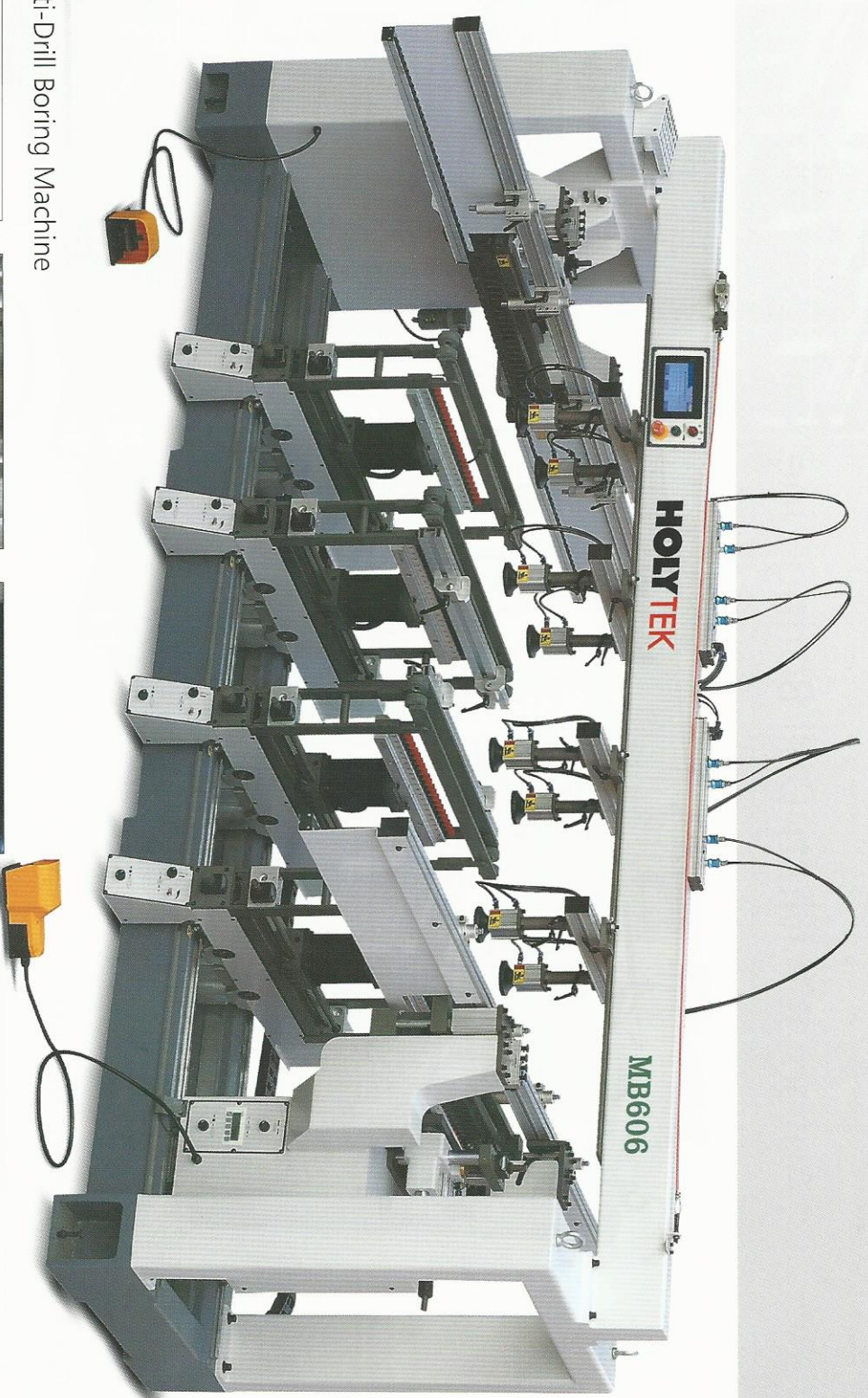
Innovative design with a tray to load augille and drill bushing, which make it easy to get or put them back.



Light for ruler

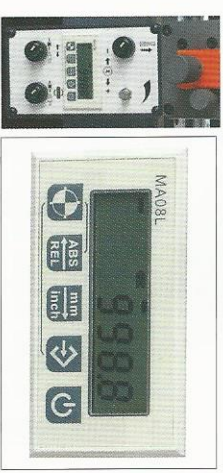


MB610i

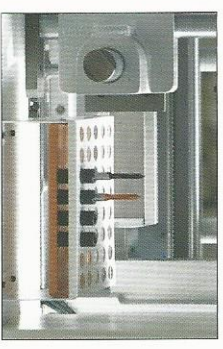


MB606

Six-Row Multi-Drill Boring Machine



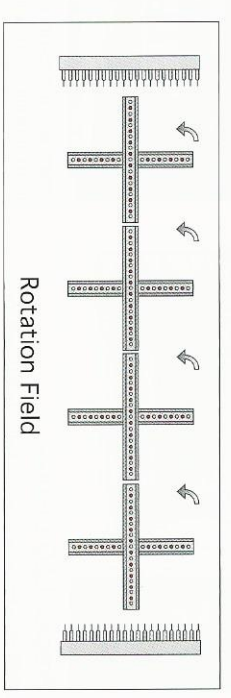
Precise LED Display (MB606i)
Drilling strike is accurately displayed on digital LED display



Innovative design with a tray to load augille and drill bushing, which make it easy to get or put them back.



Light for ruler



Rotation Field
MB606

Automatic Multi-Drill Boring Machine



MB406Bi

Four-Row Multi-Drill Boring Machine

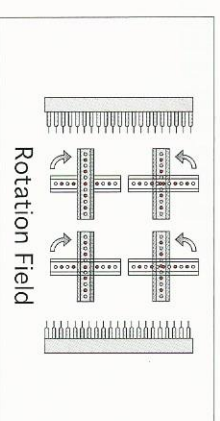
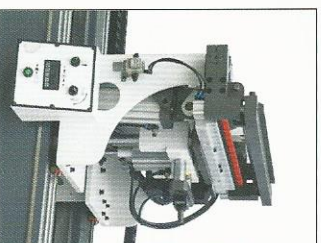
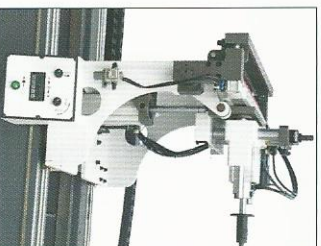


Precise LED Display

Drilling strike is accurately displayed on digital LED display



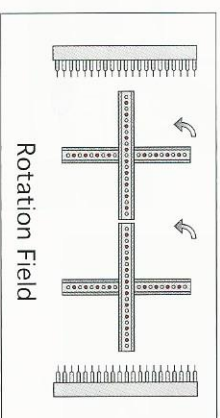
Lighter for ruler



MB406Bi

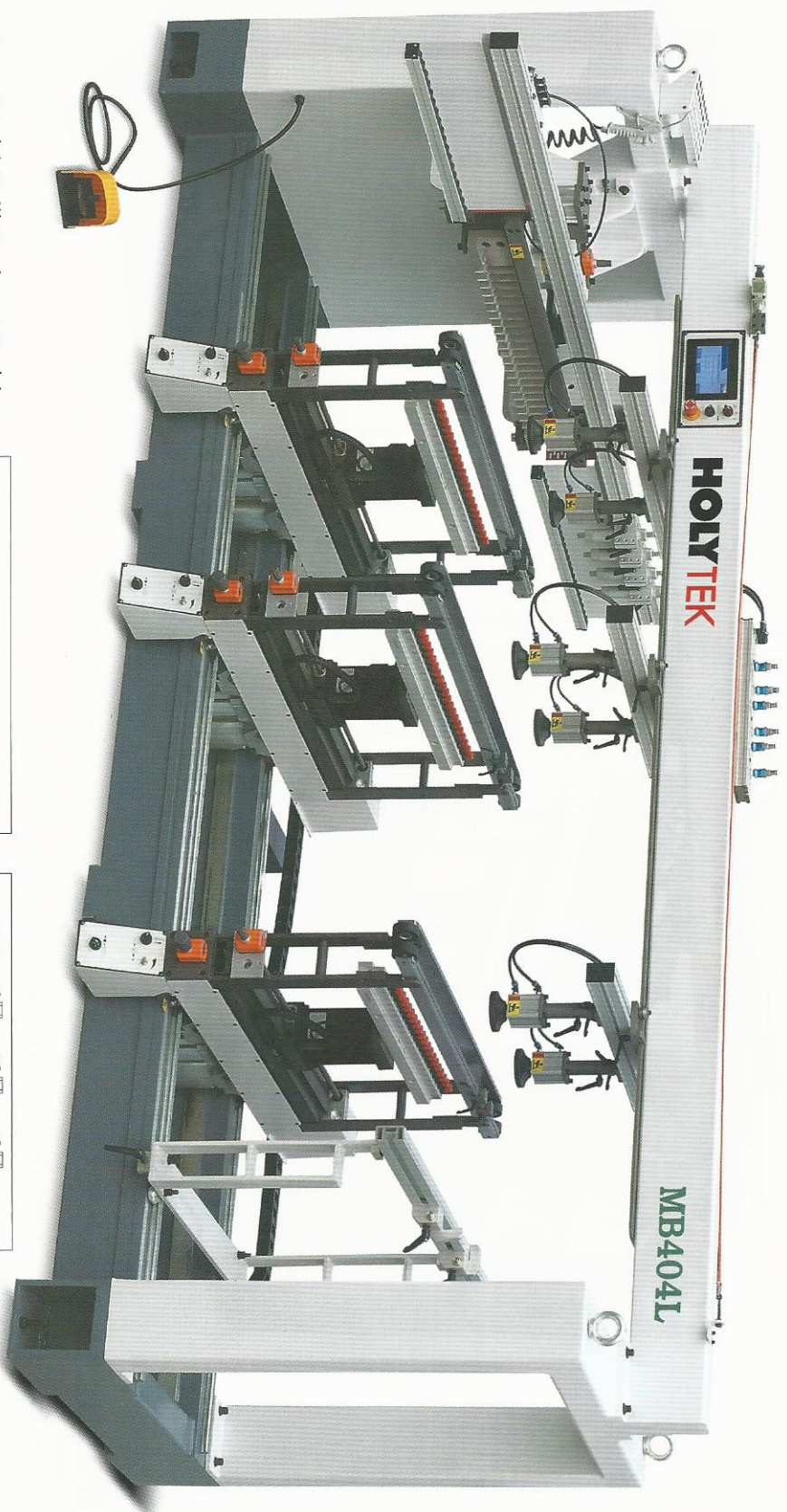


■ **MB404BL** Four-Row Multi-Drill Boring Machine

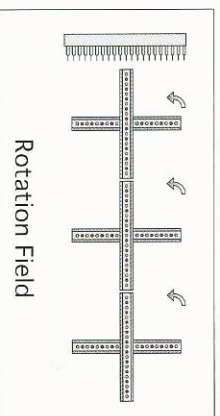


MB404BL

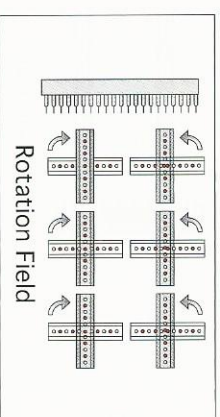
Automatic Multi-Drill Boring Machine



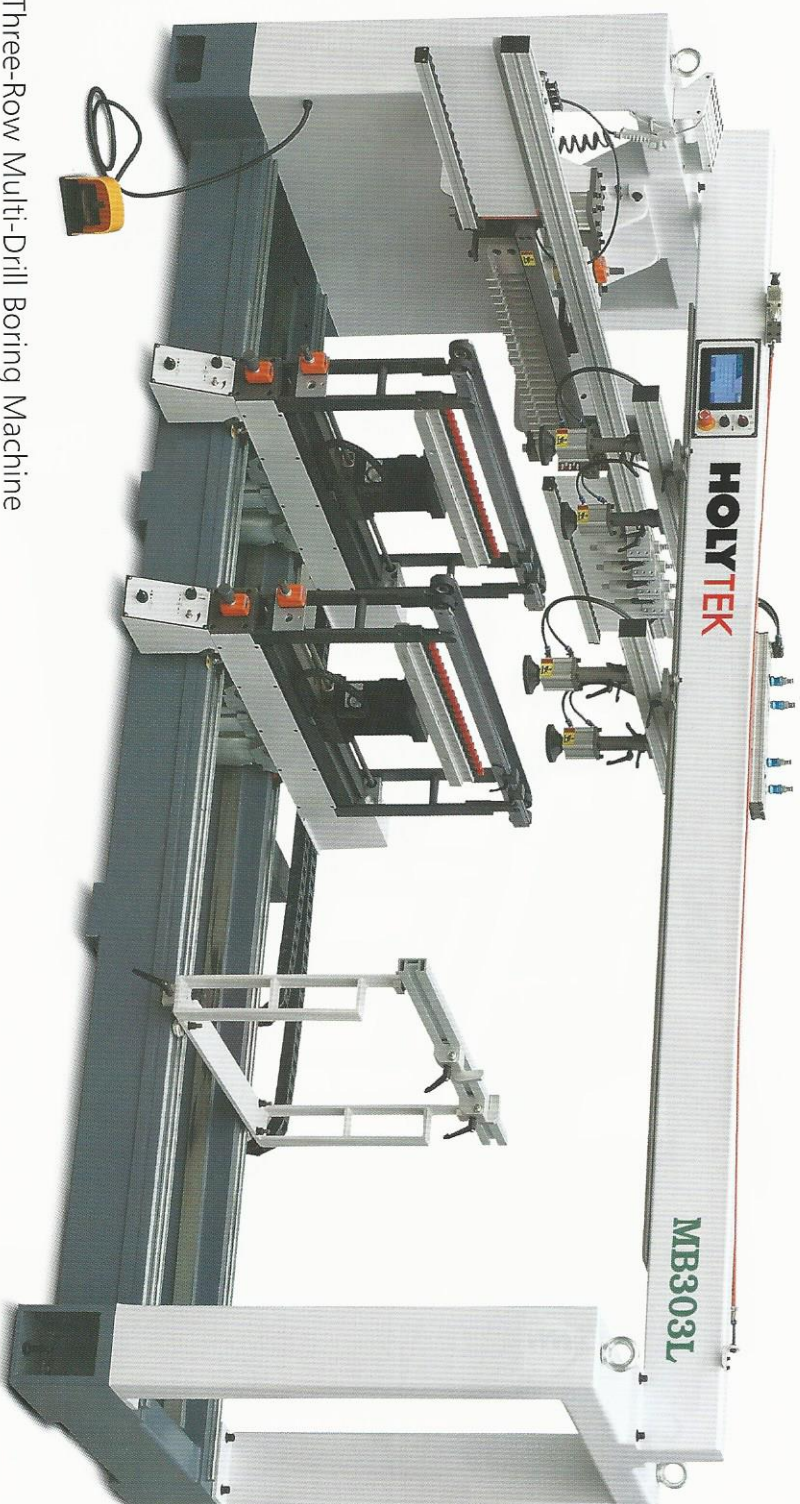
MB404L Four-Row Multi-Drill Boring Machine
Long rack for four-row multi-drill boring machine
(MB 407L)



MB404L

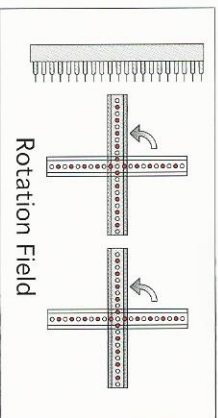


MB407L

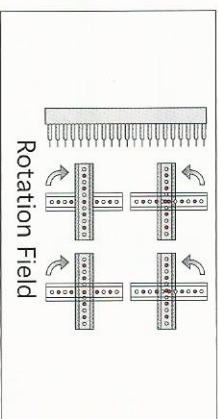


■ MB303L Three-Row Multi-Drill Boring Machine

Long rack for three-row multi-drill boring machine



MB303L



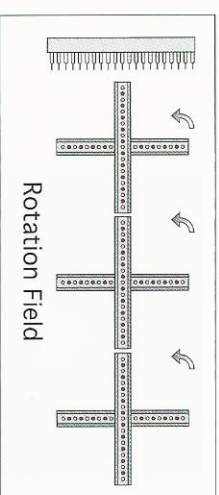
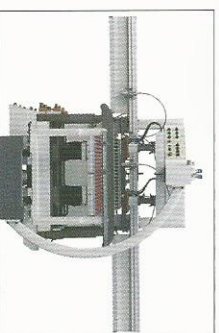
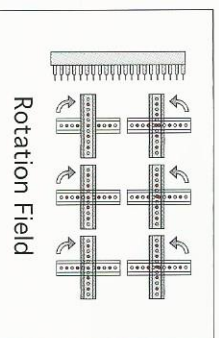
MB305L

Automatic Multi-Drill Boring Machine



MB407 Four-Row Multi-Drill Boring Machine

MB404 Four-Row Multi-Drill Boring Machine



MB407
Magnetic digital display
(MB407i, 404i)

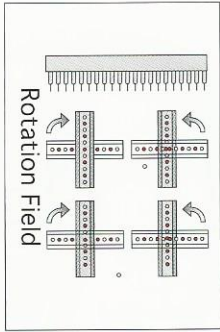
More powerful with curve design.
Powerful beam and machine frame

Light for ruler

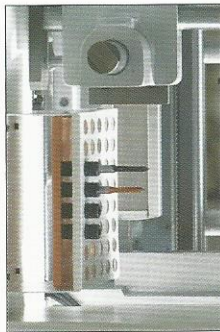
MB404

■ **MB305i**

Three-Row Multi-Drill Boring Machine



MB305i



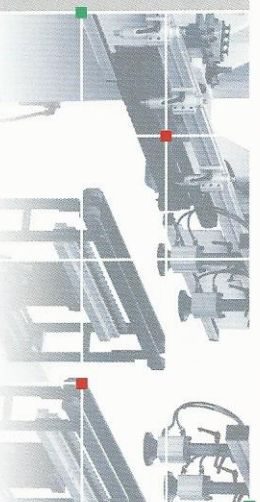
Innovative design with a tray to load aigulle and drill bushing, which make it easy to get or put them back.



Light for ruler

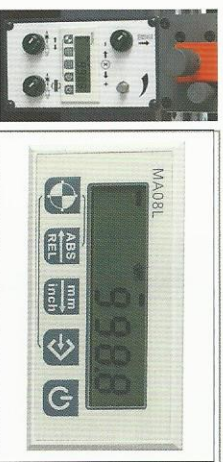


Automatic Multi-Drill Boring Machine



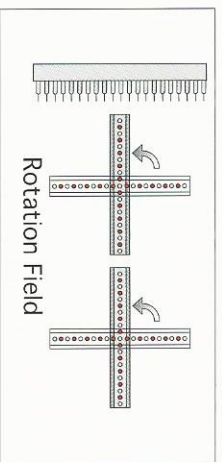
■ MB303

Three-Row Multi-Drill Boring Machine



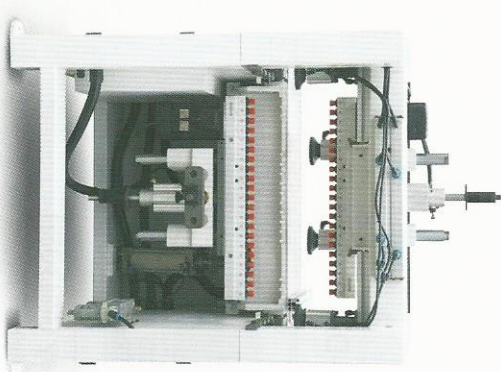
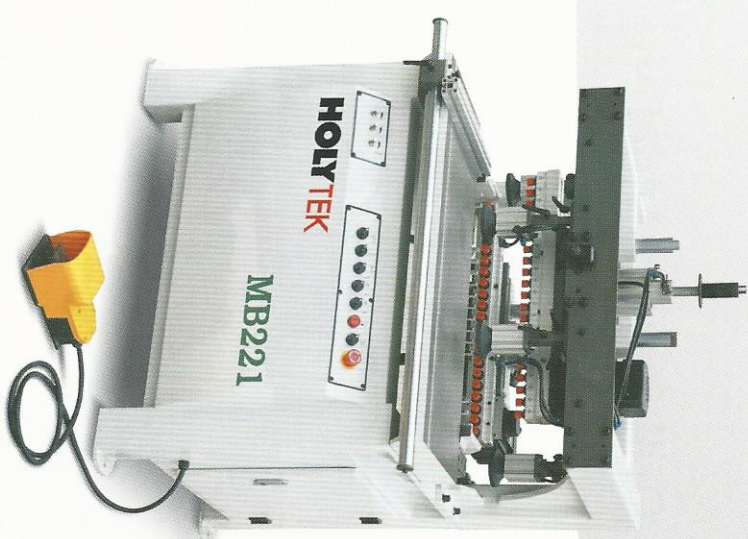
Precise LED Display (MB303i)

Drilling strike is accurately displayed on digital LED display



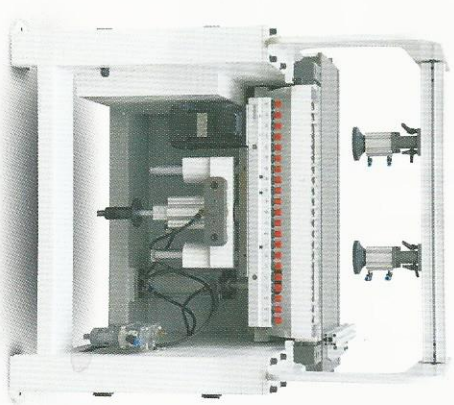
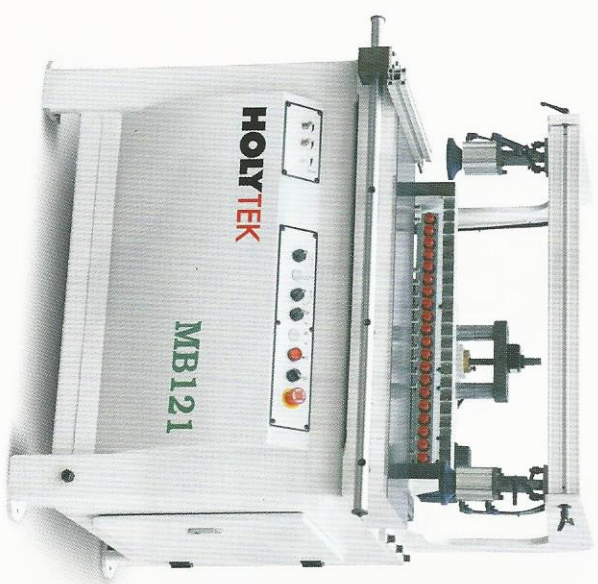
■ **MB221**

Two Head Multi-Drill Boring Machine

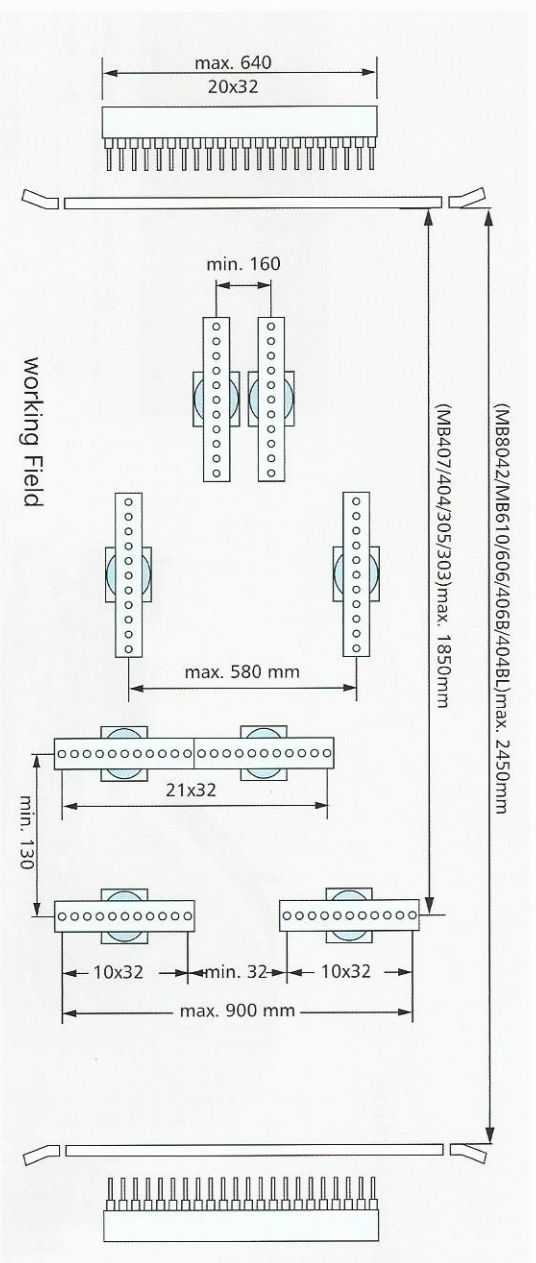


■ **MB121**

Single Head Multi-Drill Boring Machine



Multi-Drill Boring Machine

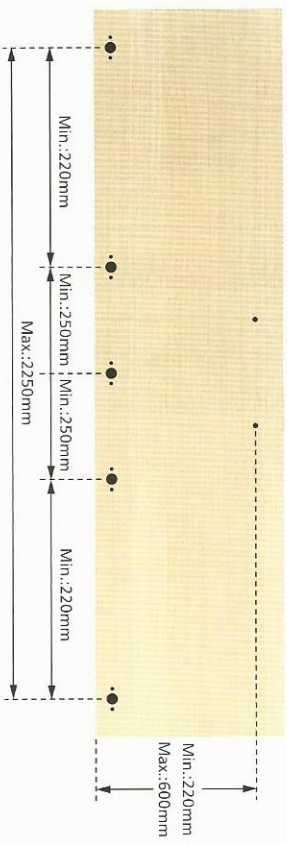
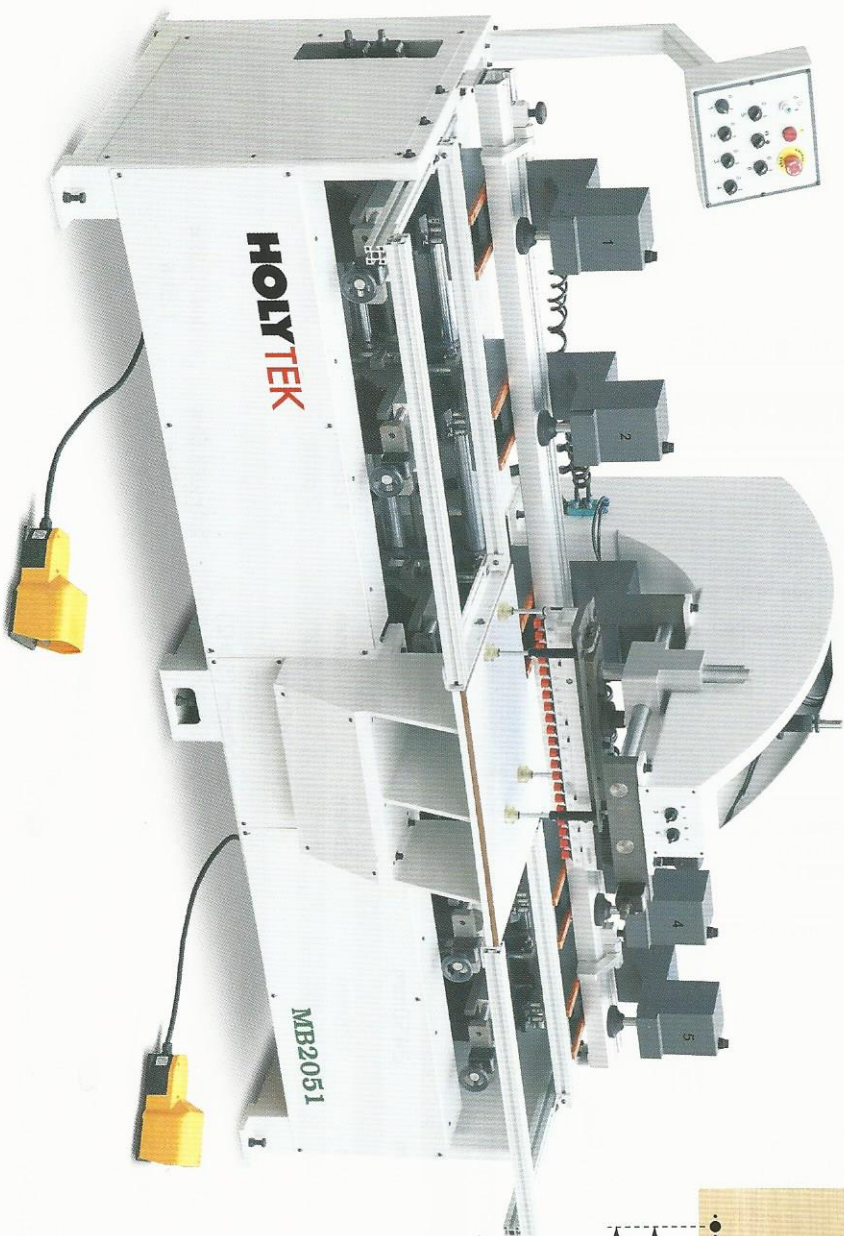


Technical Data

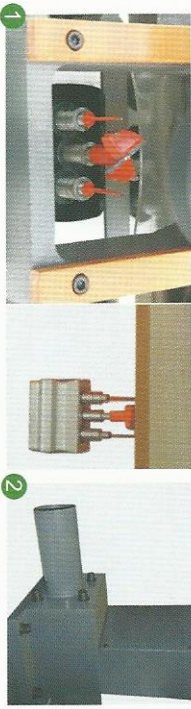
Model	MB8442	MB8042	MB610/MB606	MB406B/MB404BL	MB407L/MB404L MB305L/MB303L	MB407/MB404	MB305/MB303	MB221	MB121
Max. width of workpiece(X direction)	2450mm	2450mm	2450mm	2450mm	2450mm	1850mm	1850mm	-	-
Max. distance of two horizontal boring position	128mm	128mm	128mm	128mm	128mm	128mm	128mm	-	-
Min. distance of vertical drilling group	78mm	78mm	78mm	78mm	78mm	78mm	78mm	80mm	80mm
Max. thickness of workpiece									
Max. depth of horizontal boring head					40mm				
Max. depth of vertical boring head					70mm				
Rotation speed of boring spindles					2800rpm (50HZ)				
Vertical boring power	1.1kw	1.1kw	1.1kw/1.5kw	1.1kw/1.5kw	1.1kw/1.5kw	1.1kw/1.5kw	1.1kw/1.5kw	1.5kw	1.5kw
Horizontal boring power	1.5kw	1.5kw	1.5kw	1.5kw	1.5kw	1.5kw	1.5kw	1.5kw	-
Feeding motor power	0.75kwx2	0.75kwx2	-	-	-	-	-	-	-
Feeding speed	60m/min	60m/min	-	-	-	-	-	-	-
Working pressure					0.6~0.8MPa				
Dimension of machine	4300x3070x1960	4750x3100x1760	3750x2500x1760	3750x2500x1760	3750x2500x1760	2700x2500x1760	2700x2500x1760	1200x1000x1550	1200x1000x1250
Packing dimension	4320x2020x1970	3900x2200x1800	3900x1500x1800	3900x1500x1800	3900x1500x1800	2800x1500x1800	2800x1500x1800	1300x1100x1650	1300x1100x1350

■ **MB2051**

Hinge & Handle Hole Drilling Machine



MB2051 drill style

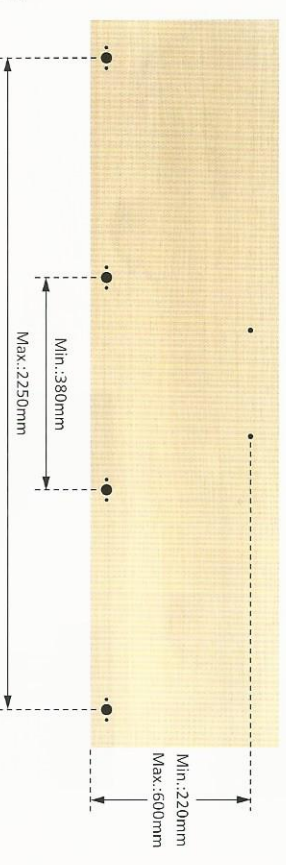
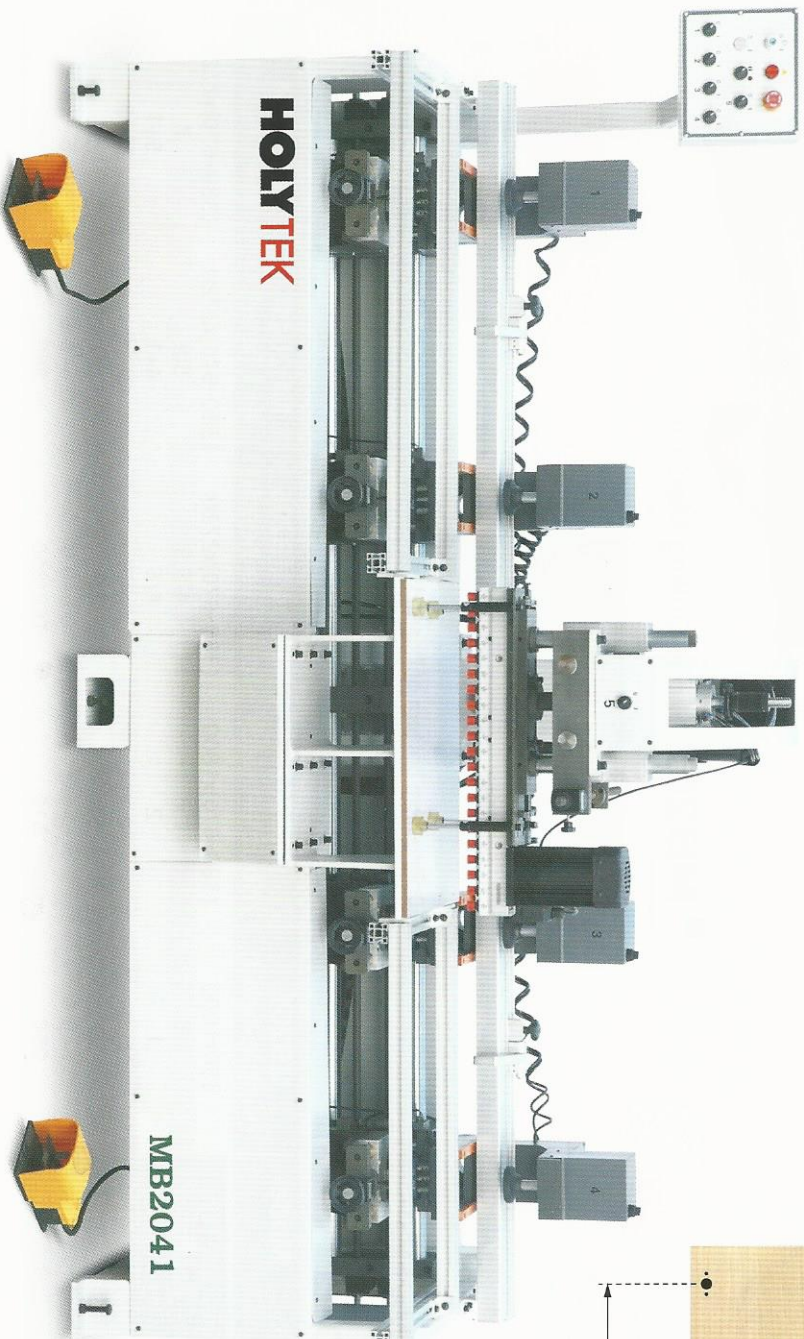


- ① Drilling from bottom of board, keep board clean without dust
- ② With dust collection hole, can clean dust easily

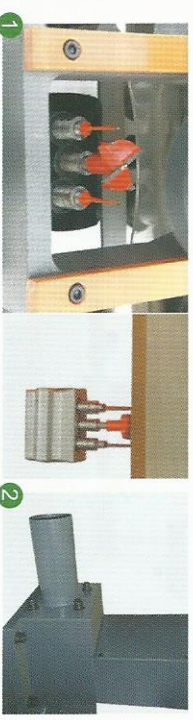
Hinge & Handle Hole Drilling Machine

■ MB2041

Hinge & Handle Hole Drilling Machine



MB2041 drill style



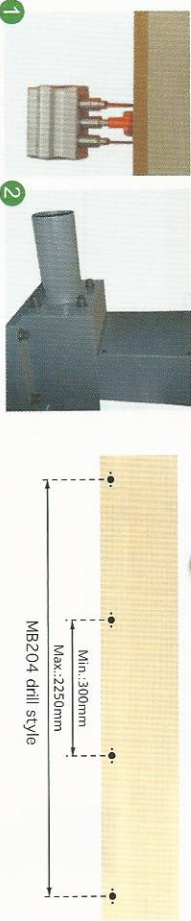
- ① Drilling from bottom of board, keep board clean without dust
- ② With dust collection hole, can clean dust easily



■ **MB204** (optional: MB205)
Hinge Drilling Machine



■ **MB202** Hinge Drilling Machine



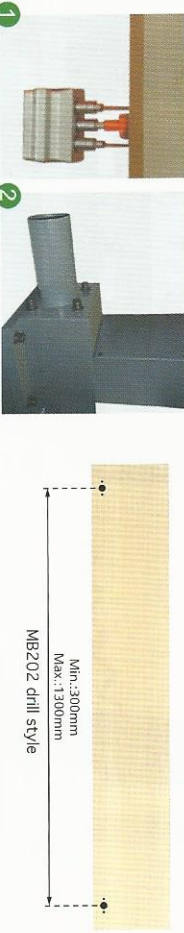
- 1 Drilling from bottom of board, keep board clean without dust
- 2 With dust collection hole, can clean dust easily

■ **MB201** Hinge Drilling Machine



Technical Data

Model	MB201 (single-head)	MB202 (double-head)	MB204/MB205 (four/five-head)	MB2041 (4+1 head)	MB2051 (5+1 head)
Table size (mm)	350x1000	(380~670)x1800	(380~670)x2720	(380~670)x2720	(380~670)x2720
Total power (kw)	1.1	2.2	4.4/5.5	5.9	7
Qty of drilling unit (set)	1	2	4/5	4+1	5+1
Main spindle speed (r/min)	2800	2800	2800	2800	2800
Drilling depth (mm)	50	50	50	50	50
Compress air pressure (MPa)	0.6~0.8	0.6~0.8	0.6~0.8	0.6~0.8	0.6~0.8
Net weight (kg)	250	510	760/850	880	950

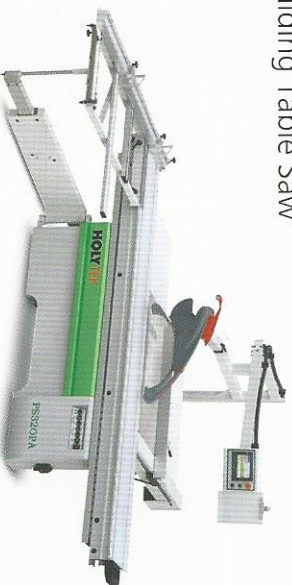


- 1 Drilling from bottom of board, keep board clean without dust
- 2 With dust collection hole, can clean dust easily

Sliding Table Saw

PS320PA

Sliding Table Saw



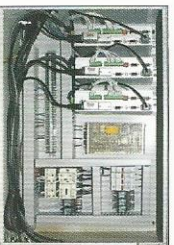
PS320DK

Sliding Table Saw



PS320PA:

Lift, 45° tilt, fence movement :controlled by PLC



Controller



Fence movement are driven by servo motor to keep high accuracy.

PS320DK:

Fence movement controlled by PLC



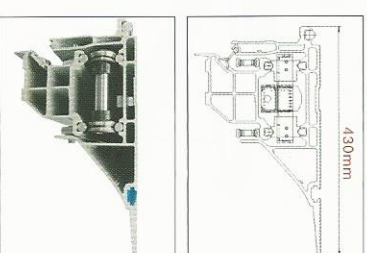
Soft touching display menu, clear and easy for operation

Technical Data

Model	PS320PA/PS380PA	PS320DK/PS380DK
Sliding table size (mm)	3200/3800	3200/3800
Max. working height (mm)	90	90
Max. main saw blade dia (mm)	350	350
Scoring saw blade dia (mm)	120	120
Main saw spindle speed (r/min)	4200/5600	4200/5600
Scoring saw spindle speed (r/min)	8500	8500
Main saw motor power (kw)	5.5	5.5
Scoring saw motor power (kw)	0.75	0.75

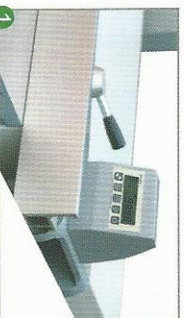
■ PS320D Electronic lift of main saw, tilt 0~45°

Sliding Table Saw



The guide rail using high chrome steel, which improves working precision and extends service life. Sliding table has super-wide working table, making board-supporting more stable. Multipoint locking improves work efficiency greatly.

Optional



1 Fence with digital display



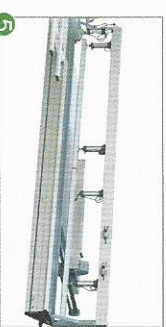
2 Digital display on the transverse guiding ruler



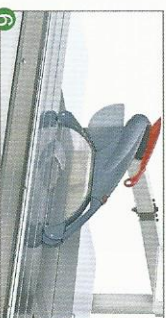
3 Simple dust sucking device



4 Supporting device



5 Air press unit



6 precision dust sucking

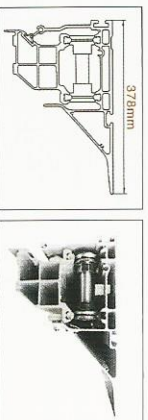
Technical Data

Model	PS320D/PS380D
Sliding table size (mm)	3200/3800
Max. working height (mm)	90
Max. main saw blade dia (mm)	350
Scoring saw blade dia (mm)	120
Main saw spindle speed (r/min)	4200/5600
Scoring saw spindle speed (r/min)	8500
Main saw motor power (kw)	5.5
Scoring saw motor power (kw)	0.75

Sliding Table Saw

■ PS320M Aluminum shell motor, electronic lift of main saw, tilt 0~45°

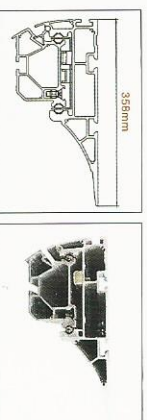
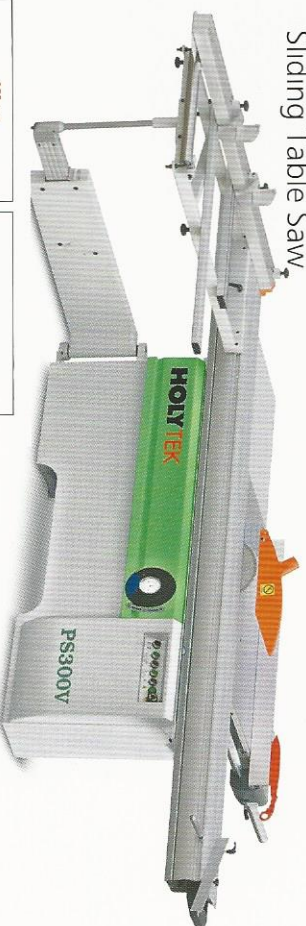
Sliding Table Saw



The guide rail using high chrome steel, which improves working precision and extends service life. Sliding table has super-wide working table, making board-supporting more stable. Multipoint locking improves work efficiency greatly.

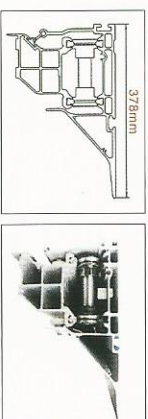
■ PS300V/320V/380V Aluminum shell motor, electronic lift of main saw, tilt 0~45°

Sliding Table Saw



Double guiding rails with steel balls, accuracy and flexibility.

■ PS320C Sliding Table Saw

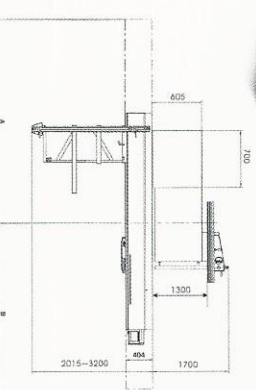


The guide rail using high chrome steel, which improves working precision and extends service life. Sliding table has super-wide working table, making board-supporting more stable. Multipoint locking improves work efficiency greatly.

A (mm)	PS300	PS320	PS380
B (mm)	3150	3350	3950
	3200	3400	4000

Technical Data

Model	PS320C (90°)	PS300M/PS320M	PS300V/PS320V/PS380V
Sliding table size (mm)	3200	3000/3200	3000/3200/3800
Max. working height (mm)	90	90	90
Max. main saw blade dia (mm)	350	350	350
Scoring saw blade dia (mm)	120	120	120
Main saw spindle speed (r/min)	4200/5600	4200/5600	4200/5600
Scoring saw spindle speed (r/min)	8500	8500	8500
Main saw motor power (kw)	5.5	5.5	4
Scoring saw motor power (kw)	0.75	0.75	0.75



HOLYTEK

HOLYTEK INDUSTRIAL CORP.

9F-1, NO. 400, SEC. 1, CHANG PING RD., TAICHUNG 40652, TAIWAN

TEL: +886-4-2245-2818(REP.) FAX: +886-4-2243-6928

E-mail: holytek@holytek.tw

<http://www.holytek.com.tw>

Local Agents

HOLYTEK

I SVERIGE AB

SE-512 91 Sexdrega

Tel +46 325 625547