

Pioneer of Multiple
Spindle Boring, with its
superior quality, creat-
ing a unique brand-
LONG GER.

Dedicated to Meet
All Your Wood Boring
Demands !



木工鑽孔系列 多軸鑽孔頭

Multiple Spindle Boring Head

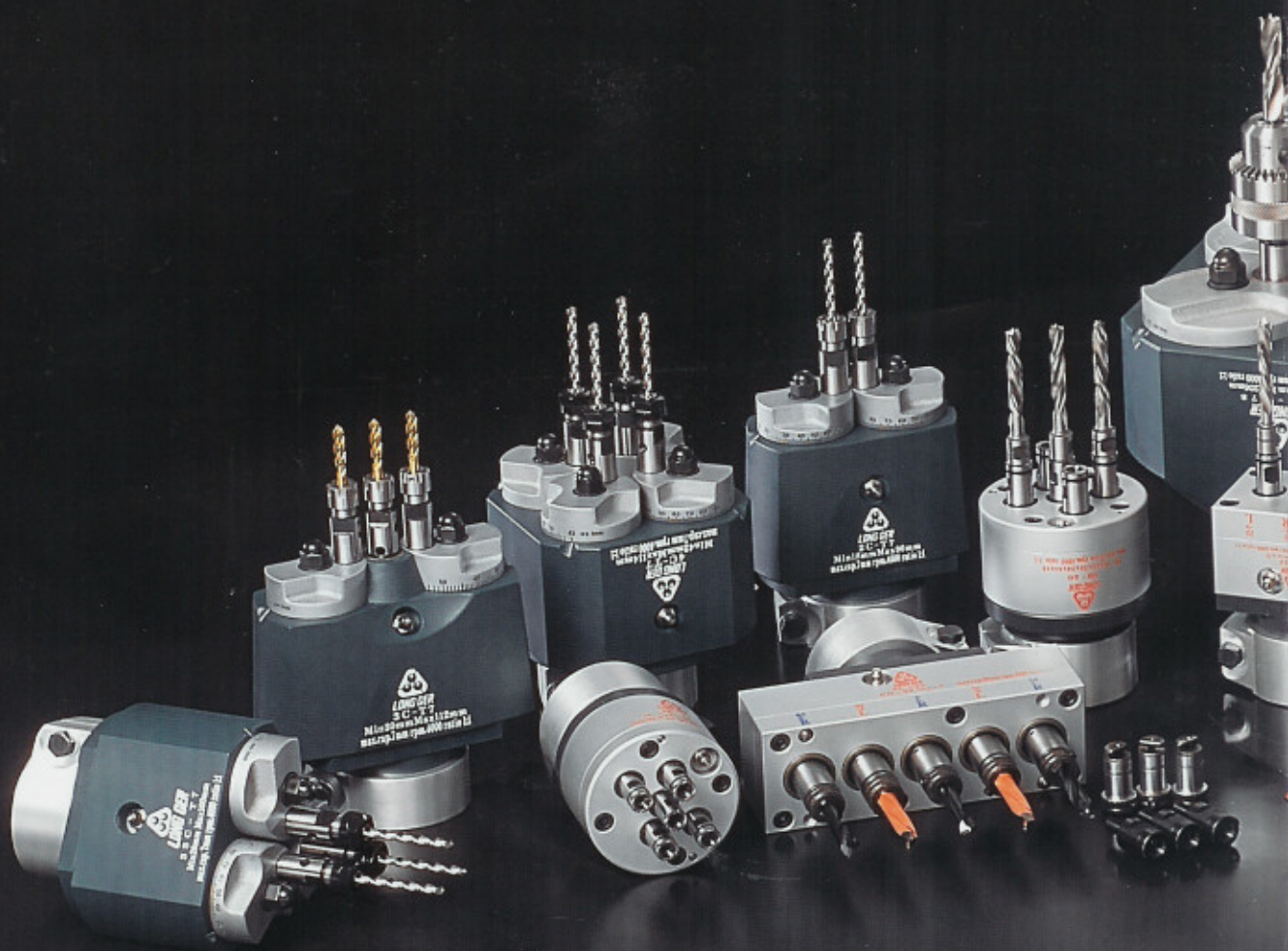
FOR WOODWORKING DRILLING APPLICATIONS



LONG GER INDUSTRY CO., LTD.

龍格工業有限公司

DEDICATED TO MEET BORING DEMANDS



Based on the company's concepts of "Constant Breakthrough; Technological Leadership; Comprehensive Service", Long Ger designs and manufactures a wide variety of multiple spindle boring heads to serve woodworking and metalworking industries around the world. At Long Ger, we insist on quality combined with the most extensive manufacturing experience, enabling Long Ger boring heads to fully present outstanding accuracy and durability.

Each boring head is manufactured by a series of sophisticated machining equipment, which provides a solid foundation for the high accuracy of boring heads and assure the best possible quality. No matter what type of drilling requirement might be, you have the most flexible choice among the comprehensive range of boring heads from Long Ger. Each one will fully meet your requirement for high precision and high efficiency drilling operations.

ALL YOUR WOOD

LONG GER Multiple Spindle Boring Head Precise....
Efficient..... Dependable.....



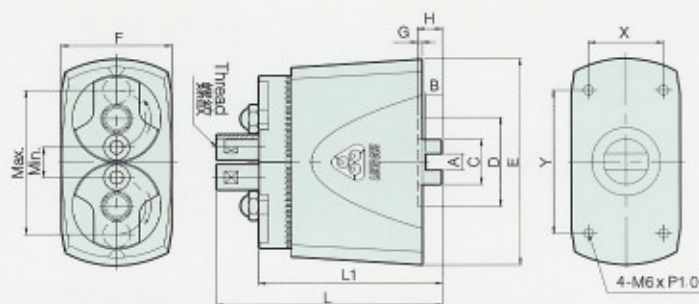
For over years, Long Ger boring heads have established a high reputation for quality, performance and dependability, and have been widely applied in the industries around the world. However, we will never stop. We will constantly pursue higher technological level to fully meet new challenges. So for quality, for dependability, look into the most reliable top brand-Long Ger.

龍格自創立以來，秉持“不斷創新突破，技術領先，完善服務”的經營理念，專業設計生產各式木工用及鐵工用多軸鑽孔頭，產品行銷世界各地。

一直以來，我們堅持最佳品質，以最豐富的生產技術經驗，徹底展現產品的精密度及經久耐用性，所有加工製程完全採用最先進精密的加工設備，為鑽孔頭的高精度，提供穩固的基礎並保證產品的最高品質。無論任何形式的鑽孔需求，龍格公司廣泛的產品系列，提供您全方位機型選擇，合乎您最精密且高效率的鑽孔作業。

龍格公司全系列多軸鑽孔頭在品質、性能及信賴度已建立崇高的榮譽，產品廣被使用。今後也將不斷自我提升，全力挑戰您的期望。鑽孔業界值得信賴的第一品牌——龍格。

2軸調整鑽孔頭 2-SPINDLE BORING HEAD

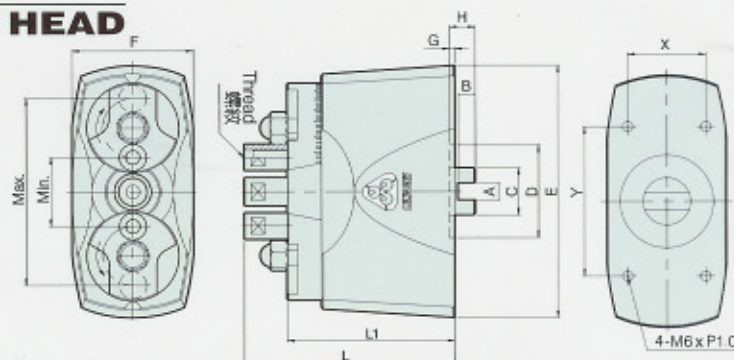


- 可調式軸距：13.5-164 mm。
- 獨特的弧度原理。
- 木材最大鑽孔能力：
Ø10-Ø50mm。
- 採刻度尺指示調整2軸距離。
- 鑽孔頭可承受高速運轉達
5500RPM。
- 適合一般家用樣品玩具組合
系列。
- 可裝在一般鑽孔機使用。

- Adjustable spacing between spindle: 13.5 -164 mm.
- Great drilling capacity for wood Ø10 - Ø 50 mm.
- The boring head accommodates high running speed up to 5500 RPM.
- Exclusively designed with arc theorem.
- Graduation adjustment for the desired size between two spindles.
- Ideal for application for general home products, assembly toys etc.
- Suited for fitting on general boring machines.

MODEL 型式	DIMENSIONS (mm) 尺寸												SPACING(mm) 間距				WEIGHT 重量
	A	B	C	D	E	F	G	H	L1	L	X	Y	Min 最小	Max 最大	Max capacity 最大鑽孔能力	Thread 螺紋	
2C-W13	10	10	28	55	106.5	57	3	15	115	140.5	40	73.8	13.5	73.5	Ø10	m8x1.25	2.7
2C-W18	10	10	28	55	127.5	67	3	15	112	137	46	88.8	18	90	Ø15	m8x1.25 m10x1.5	3.5
2C-W25	10	10	28	55	191	109	3	16	120	145	70.7	70.7	25	151	Ø15	m8x1.25 m10x1.5	7.4
2C-W22	10	10	28	55	143	82	3	15	114	139	46	88.8	22	106	Ø20	m8x1.25 m10x1.5	4.2
2C-W26	10	10	28	55	166	92	3	16	120	145	46	88.8	26	126	Ø30	m8x1.25 m10x1.5	5.8
2C-W36	10	10	28	55	211	114	3	16	138	163	70.7	70.7	36	164	Ø50	m8x1.25 m10x1.5	10
2C-W19	10	10	28	55	127.5	67	3	15	112	137	46	88.8	3/4"	3 1/2"	Ø 5/8"	7/16" x 14	3.6
2C-W254	10	10	28	55	191	109	3	15	120	145	70.7	70.7	1"	5 3/4"	Ø 5/8"	7/16" x 14	7.4

3軸調整鑽孔頭（直線排列式） 3-SPINDLE (LINEAR) BORING HEAD



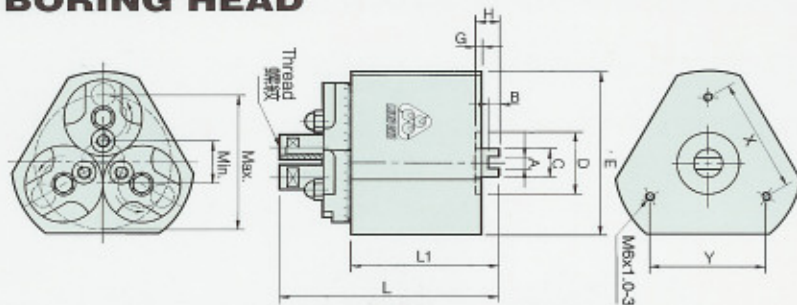
- 可調式軸距：14-200 mm。
- 獨特的弧度原理。
- 木材最大鑽孔能力：
Ø10-Ø50mm。
- 採刻度尺可調整等距直線排列
式加工。
- 鑽孔頭可承受高速運轉達
5500RPM。
- 適合一般傢具類玩具組合系列。
- 可裝在一般鑽孔機使用。

- Adjustable distance between spindles: 14 - 200mm.
- Great drilling capacity for wood Ø10 - Ø 50 mm.
- The boring head accommodates high running speed up to 5500 RPM.
- Exclusively designed with arc theorem.
- Graduation adjustment for boring fixed distance holes on line.
- Ideal for application for general furnitures, assembly toys etc.
- Suited for fitting on general boring machines.

MODEL 型式	DIMENSIONS (mm) 尺寸												SPACING(mm) 間距				WEIGHT 重量
	A	B	C	D	E	F	G	H	L1	L	X	Y	Min 最小	Max 最大	Max capacity 最大鑽孔能力	Thread 螺紋	
3C-W14	10	10	28	55	121	58	3	18	107	132	40	73.8	14	88	Ø10	m8x1.25 m10x1.5	2.7
3C-W20	10	10	28	55	150	71	3	17	112	137	46	88.8	20	112	Ø15	m8x1.25 m10x1.5	4.0
3C-W22	10	10	28	55	162	76	3	17	114	139	46	88.8	22	128	Ø20	m8x1.25 m10x1.5	4.8
3C-W26	10	10	28	55	191	92	3	15	118.5	143.5	46	88.8	26	152	Ø30	m8x1.25 m10x1.5	7.2
3C-W36	10	10	28	72	251	114	3	15	141	166	70.7	70.7	36	200	Ø50	m8x1.25 m10x1.5	12.8

3軸調整鑽孔頭 (弧形排列型)

3-SPINDLE (CIRCULAR) BORING HEAD



- 可調式軸距: $\varnothing 22$ - $\varnothing 180$ mm。
- 木材最大鑽孔能力: $\varnothing 12$ - $\varnothing 50$ mm。
- 鑽孔頭可承受高速運轉達 5500RPM。
- 獨特的弧度原理。

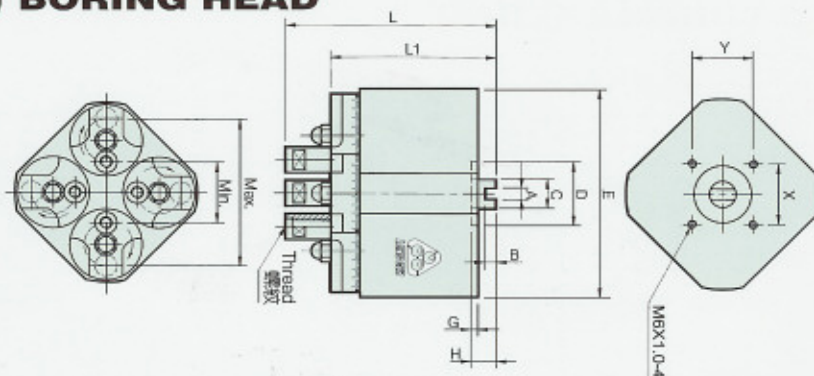
- 採刻度尺可調整等距三角形加工。
- 適合一般傢俱類玩具組合系列。
- 可裝在一般鑽孔機使用。

- Adjustable distance between spindles: $\varnothing 22$ - $\varnothing 180$ mm.
- Great drilling capacity for wood $\varnothing 12$ - $\varnothing 50$ mm.
- The boring head accommodates high running speed up to 5500 RPM.
- Exclusively designed with arc theorem.
- Graduation adjustment for boring fixed hold distance on triangle layout.
- Ideal for application for general furnitures, and assembly toys etc.
- Suited for fitting on general boring machines.

MODEL 型式	DIMENSIONS (mm) 尺寸											SPACING(mm) 間距			Thread 螺紋	WEIGHT 重量 kg
	A	B	C	D	E	G	H	L1	L	X	Y	Min 最小	Max 最大	Max capacity 最大鑽孔能力		
33C-W22	10	10	28	55	110	3	15	116	143	72.7	72.7	$\varnothing 22$	$\varnothing 62$	$\varnothing 10$	m8x1.25 m10x1.5	3.7
33C-W28	10	10	28	55	126	3	15	107	132	86.8	86.8	$\varnothing 28$	$\varnothing 100$	$\varnothing 15$	m8x1.25 m10x1.5	4.7
33C-W32	10	10	28	55	150	3	15	111	136	86.8	86.8	$\varnothing 32$	$\varnothing 116$	$\varnothing 20$	m8x1.25 m10x1.5	6.0
33C-W38	10	10	28	55	177	3	15	119	144	86.8	86.8	$\varnothing 38$	$\varnothing 138$	$\varnothing 30$	m8x1.25 m10x1.5	8.8
33C-W52	10	10	28	62	225	3	15	138	163	86.8	86.8	$\varnothing 52$	$\varnothing 180$	$\varnothing 50$	m8x1.25 m10x1.5	13.8

4軸調整鑽孔頭 (弧形排列型)

4-SPINDLE (CIRCULAR) BORING HEAD



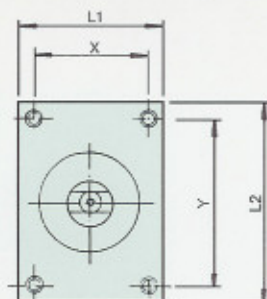
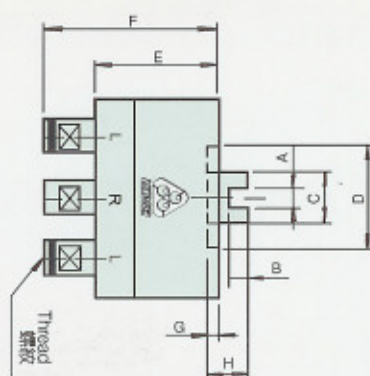
- 可調式軸距: $\varnothing 34$ - $\varnothing 206$ mm。
- 木材最大鑽孔能力: $\varnothing 12$ - $\varnothing 50$ mm。
- 鑽孔頭可承受高速運轉達 5500RPM。
- 獨特的弧度原理。

- 採刻度尺可調整等距四方形加工。
- 適合一般傢俱類玩具組合系列。
- 可裝在一般鑽孔機使用。

- Adjustable spacing between spindles: $\varnothing 34$ - $\varnothing 206$ mm.
- Great drilling capacity for wood $\varnothing 12$ - $\varnothing 50$ mm.
- The boring head accommodates high running speed up to 5500 RPM.
- Exclusively designed with arc theorem.
- Graduation adjustment for boring fixed distance holes on square layout.
- Ideal for application for general furnitures, and assembly toys etc.
- Suited for fitting on general boring machines.

MODEL 型式	DIMENSIONS (mm) 尺寸											SPACING(mm) 間距			Thread 螺紋	WEIGHT 重量 kg
	A	B	C	D	E	G	H	L1	L	X	Y	Min 最小	Max 最大	Max capacity 最大鑽孔能力		
4C-W34	10	10	28	55	121	3	15	115	140	70.7	70.7	$\varnothing 34$	$\varnothing 94$	$\varnothing 10$	m8x1.25m10x1.5	4.8
4C-W42	10	10	28	55	145	3	15	117	132	70.7	70.7	$\varnothing 42$	$\varnothing 114$	$\varnothing 15$	m8x1.25 m10x1.5	6.3
4C-W48	10	10	28	55	170	3	15	109	134	70.7	70.7	$\varnothing 48$	$\varnothing 132$	$\varnothing 20$	m8x1.25 m10x1.5	7.7
4C-W58	10	10	28	55	192	3	15	118.5	143.5	70.7	70.7	$\varnothing 58$	$\varnothing 158$	$\varnothing 30$	m8x1.25 m10x1.5	10.4
4C-W78	10	10	28	80	260	3	15	145	170	70.7	70.7	$\varnothing 78$	$\varnothing 206$	$\varnothing 50$	m8x1.25 m10x1.5	19.5

5 絞鏈鑽孔頭系列 HINGE BORING HEAD



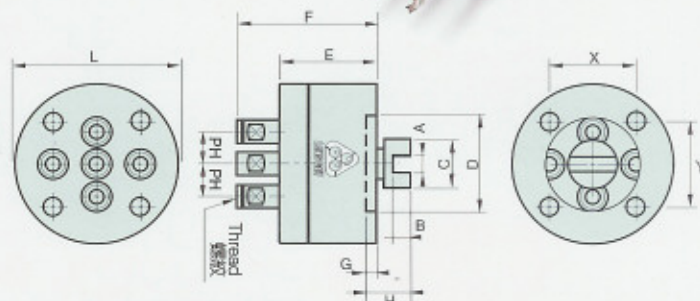
訂購時請填寫絞鏈規格

NO	廠牌	A	B
1	HETTICH I	52	5.5
2	HETTICH II	48	-7.5
3	HETTAL	52	6
4	GRASS I	42	11
5	GRASS II	48	-2.5
6	SALICE I	38	7.5
7	SALICE II	48	6
8	MEPLA	48	9
9	HEINZE	52	5.5
10	PRAMETA	52	5.5
11	BLUM	45	9.5

MODEL 型式	DIMENSIONS (mm) 尺寸													WEIGHT 重量
	A	B	C	D	E	F	G	H	L1	L2	X	Y	Thread 螺紋	kg
絞鍊	10	10	28	55	53	77	3	24	62	90	46	74	m10x1.5	2.9

5軸梅花型鑽孔頭 5-SPINDLE BORING HEAD

- 木材最大鑽孔能力：Ø13-Ø15mm。
 - 可提供多種固定間距規格選擇。
 - 鑽孔頭可承受高速運轉達 4500RPM。
 - 適合一般傢俱類玩具、組合系列，大量生產加工。
 - 可裝在一般鑽孔機使用。
- Great drilling capacity for wood ø13 - ø15 mm.
 - Hole distance can be specified as per customer's requirements.
 - The boring head accommodates high running speed up to 4500 RPM.
 - Ideal for mass boring application for general furniture, assembly toys etc.
 - Suited for fitting on general boring machines.



MODEL 型式	DIMENSIONS (mm) 尺寸											SPACING(mm) 間距		Thread 螺紋	WEIGHT 重量 kg
	A	B	C	D	E	F	G	H	L	X	Y	PH	Max. capacity 最大鑽孔能力		
5B-16	10	10	28	55	53	77	3	24	83	45.5	45.5	16 x 20 x 25 x 32 x 40	Ø13	m8x1.25 m10x1.5	2.5
5B-17	10	10	28	55	53	77	3	24	83	45.5	45.5	17 x 22 x 32 x 34 x 44	Ø13	m8x1.25 m10x1.5	2.5
5B-20	10	10	28	55	53	77	3	24	93	49.5	49.5	20 x 24 x 28 x 34 x 40 x 48	Ø15	m8x1.25 m10x1.5	3.2
5B-32	10	10	28	55	53	77	3	24	93	49.5	49.5	20 x 25 x 32 x 40 x 50	Ø15	m8x1.25 m10x1.5	3.2
5B-25	10	10	28	55	60	75	3	31	108	64	64	1" x 1 1/4" x 1 1/16" x 1 1/2" x 2" x 2 1/2"	Ø15	m8x1.25 m10x1.5 7/16"x14	4.6



螺紋鑽頭示意圖

• 木材最大鑽孔能力：Ø15-Ø20mm。

• 孔距可依客戶需求所訂。

• 鑽孔頭可承受高速運轉達 4500RPM。

• 適合一般傢俱類、櫥櫃、玩具組合系列，等大量生產加工。

• 可裝在一股鑽孔機使用。

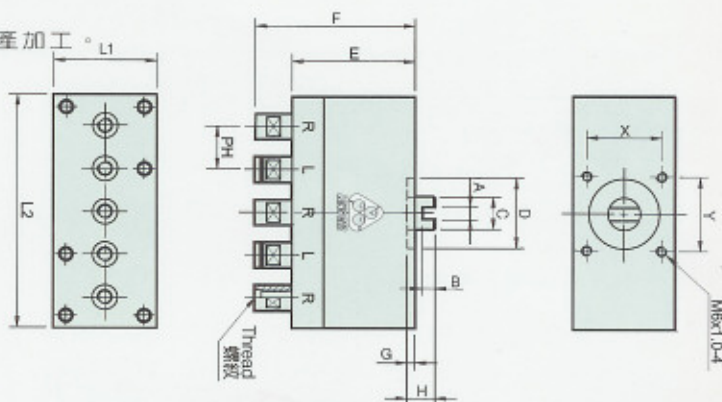
• Great drilling capacity for wood Ø15 - Ø20 mm.

• Various hole distances for choice.

• The boring head accommodates high running speed up to 4500 RPM.

• Ideal for mass boring application for general furnitures, cabinets, assembly toys etc.

• Suited for fitting on general boring machines.



MODEL 型式	DIMENSIONS (mm) 尺寸												SPACING(mm) 間距		Thread 螺紋	WEIGHT 重量 kg
	A	B	C	D	E	F	G	H	L1	L2	X	Y	PH	Max. capacity 最大鑽孔能力		
3L-20	10	10	28	55	53	77	3	24	62	90	46	74	20mm x 3	Ø15	m8x1.25m10x1.5	2.9
3L-22	10	10	28	55	53	77	3	24	62	90	46	74	22mm x 3	Ø15	m8x1.25m10x1.5	2.9
3L-25	10	10	28	55	53	77	3	26	62	90	46	74	25mm x 3	Ø15	m8x1.25m10x1.5	2.9
3L-30	10	10	28	55	53	77	3	24	62	120	46	88.8	30mm x 3	Ø20	m8x1.25m10x1.5	2.5
3L-32	10	10	28	55	53	77	3	24	62	120	46	88.8	32mm x 3	Ø20	m8x1.25m10x1.5	2.5
3L-38	10	10	28	55	53	77	3	24	62	145	46	88.8	38mm x 3	Ø20	m8x1.25m10x1.5	3.6
5L-20	10	10	28	55	53	77	3	24	62	120	46	88.8	20mm x 5	Ø15	m8x1.25m10x1.5	2.4
5L-22	10	10	28	55	53	77	3	24	62	120	46	88.8	22mm x 5	Ø15	m8x1.25m10x1.5	2.4
5L-25	10	10	28	55	53	77	3	26	62	145	46	88.8	25mm x 5	Ø15	m8x1.25m10x1.5	3.8
5L-30	10	10	28	55	53	77	3	24	62	176	46	88.8	30mm x 5	Ø20	m8x1.25m10x1.5	3.2
5L-32	10	10	28	55	53	77	3	24	62	176	46	88.8	32mm x 5	Ø20	m8x1.25m10x1.5	3.2
7L-32	10	10	28	55	53	77	3	24	62	245	46	88.8	32mm x 7	Ø15	m8x1.25m10x1.5	4
9L-32	10	10	28	55	53	77	3	24	62	308	46	88.8	32mm x 9	Ø15	m8x1.25m10x1.5	4.5
11L-32	10	10	28	55	53	77	3	24	62	365	46	88.8	32mm x 11	Ø15	m8x1.25m10x1.5	5
15L-32	10	10	28	55	53	77	3	24	62	495	46	88.8	32mm x 15	Ø15	m8x1.25m10x1.5	6.8
21L-32	10	10	28	55	53	77	3	24	62	685	46	88.8	32mm x 21	Ø15	m8x1.25m10x1.5	8.5

B 系列-圓形快速接頭

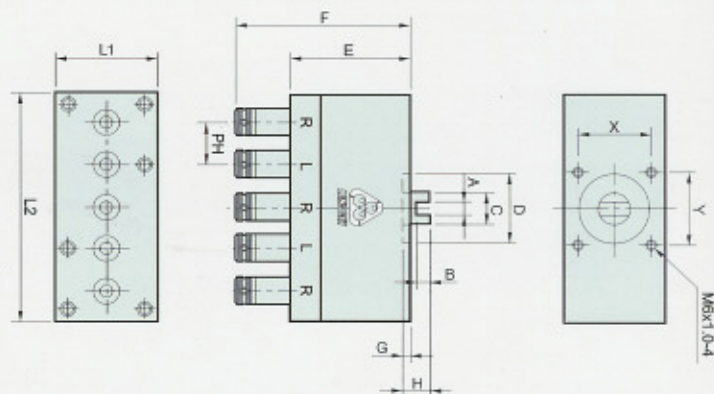
B SERIES-ROUND QUICK ADAPTOR TYPE



快速接頭示意圖

- 木材最大鑽孔能力：Ø20 mm。
- 孔距可依客戶需求所訂。
- 鑽孔頭可承受高速運轉達 4500RPM。
- 適合一般家傢具類、櫥櫃、玩具組合系列，等大量生產加工。
- 可裝在一般鑽孔機使用。

- Great drilling capacity for wood ø20 mm.
- Various hole distances for choice.
- The boring head accommodates high running speed up to 4500 RPM.
- Ideal for mass boring application for general furnitures, cabinets, assembly toys etc.
- Suited for fitting on general boring machines.



MODEL 型式	DIMENSIONS (mm) 尺寸												SPACING(mm) 間距		WEIGHT 重量 kg
	A	B	C	D	E	F	G	H	L1	L2	X	Y	PH	Max capacity 最大鑽孔能力	
3L-25	10	10	28	55	53	90.5	3	24	62	90	46	74	25mm x 3	Ø15	2.9
3L-30	10	10	28	55	53	90.5	3	24	62	120	46	88.8	30mm x 3	Ø20	2.5
3L-32	10	10	28	55	53	90	3	24	62	120	46	88.8	32mm x 3	Ø20	2.5
5L-25	10	10	28	55	53	90	3	24	62	145	46	88.8	25mm x 5	Ø15	3.8
5L-30	10	10	28	55	53	90	3	24	62	176	46	88.8	30mm x 5	Ø20	3.2
5L-32	10	10	28	55	53	90	3	24	62	176	46	88.8	32mm x 5	Ø20	3.2
7L-32	10	10	28	55	53	90	3	24	62	245	46	88.8	32mm x 7	Ø15	4
9L-32	10	10	28	55	53	90	3	24	62	308	46	88.8	32mm x 9	Ø15	4.5
11L-32	10	10	28	55	53	90	3	24	62	365	46	88.8	32mm x 11	Ø15	5
15L-32	10	10	28	55	53	90	3	24	62	495	46	88.8	32mm x 15	Ø15	6.8
21L-32	10	10	28	55	53	90	3	24	62	685	46	88.8	32mm x 21	Ø15	8.5

C系列-錐形快速接頭

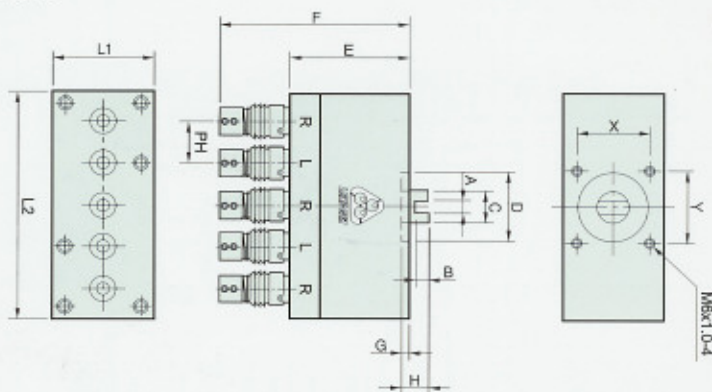
C SERIES-TAPER QUICK ADAPTOR TYPE



快速接頭示意圖

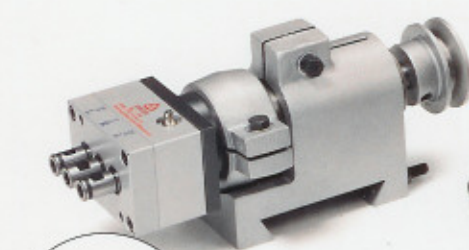
- 木材最大鑽孔能力：Ø20 mm。
- 孔距可依客戶需求所訂。
- 鑽孔頭可承受高速運轉達 4500RPM。
- 適合一般傢俱類、櫥櫃、玩具組合系列，等大量生產加工。
- 可裝在一般鑽孔機使用。

- Great drilling capacity for wood Ø20 mm.
- Various hole distances for choice.
- The boring head accommodates high running speed up to 4500 RPM.
- Ideal for mass boring application for general furniture, cabinets, assembly toys etc.
- Suited for fitting on general boring machines.



MODEL 型式	DIMENSIONS (mm) 尺寸												SPACING(mm) 間距		WEIGHT 重量 kg
	A	B	C	D	E	F	G	H	L1	L2	X	Y	PH	Max capacity 最大鑽孔能力	
3L-30	10	10	28	55	53	97.5	3	24	62	120	46	88.8	30mm x 3	Ø20	2.5
3L-32	10	10	28	55	53	97.5	3	24	62	120	46	88.8	32mm x 3	Ø20	2.5
5L-30	10	10	28	55	53	97.5	3	24	62	175	46	88.8	30mm x 5	Ø20	3.2
5L-32	10	10	28	55	53	97.5	3	24	62	175	46	88.8	32mm x 5	Ø20	3.2
7L-32	10	10	28	55	53	97.5	3	24	62	245	46	88.8	32mm x 7	Ø15	4
9L-32	10	10	28	55	53	97.5	3	24	62	308	46	88.8	32mm x 9	Ø15	4.5
11L-32	10	10	28	55	53	97.5	3	24	62	365	46	88.8	32mm x 11	Ø15	5
15L-32	10	10	28	55	53	97.5	3	24	62	495	46	88.8	32mm x 15	Ø15	6.8
21L-32	10	10	28	55	53	97.5	3	24	62	685	46	88.8	32mm x 21	Ø15	8.5

固定座 FIX BRACKETS



水平固定座
HORIZONTAL
BORING UNIT

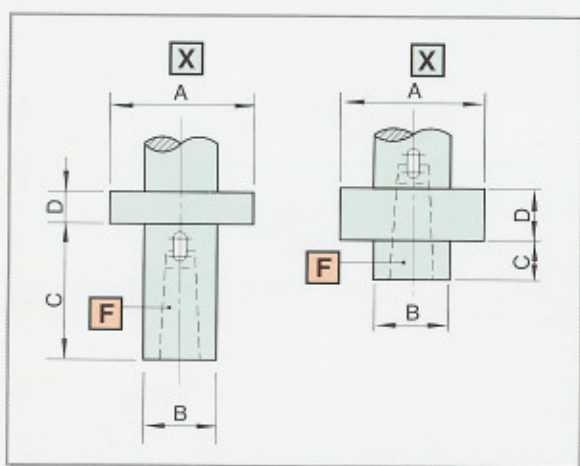
LG-005 (85 mm)
LG-006 (70 mm)



立式管
VERTICAL
QUILL TYPE
LG-002



活動立式管
ADJUSTABLE VERTI-
CAL QUILL TYPE
LG-003

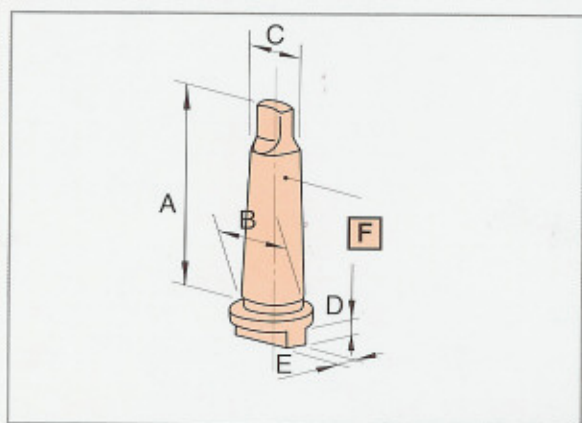


中型及大型鑽床主軸頭結構圖。訂購鑽孔頭時，請提供A, B, C, D尺寸，以mm為單位。

When ordering the boring head for application on a medium or heavy duty drilling machine, please provide the dimensions A, B, C, D. Unit:mm.



A	B	C	D

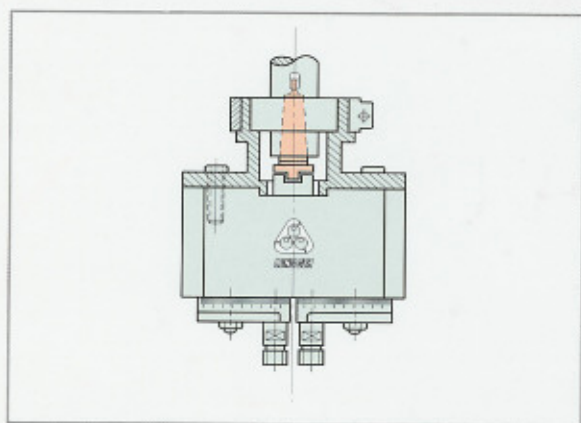


訂購鑽孔頭時，請圖選鑽床主軸錐度規格，如表內數據所示。

When ordering the boring head, please choose the specifications of spindle taper on drilling machine as the chart instructed.



No	1	2	3	4
A	65.5	80	99	124
B	12.065	17.780	23.825	31.267
C	9	14	19.1	25.2
D	10			
E	10			



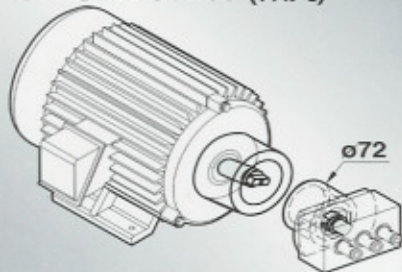
鑽孔頭安裝於中型及大型鑽床之結構示意圖。

An assembly drawing of the boring head fitted onto a medium or heavy duty drilling machine.

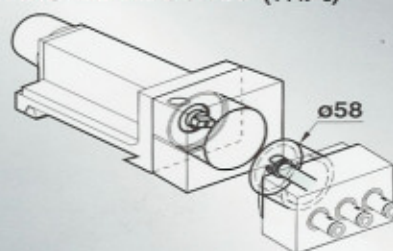
龍格鑽孔頭部可適用各廠牌鑽孔機

LONG GER Boring heads are suitable for various boring machines.

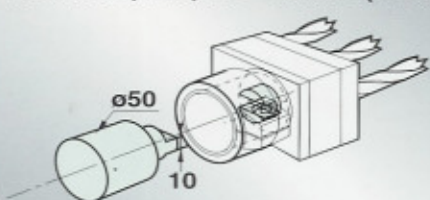
NO:4 CDH Series (系列)



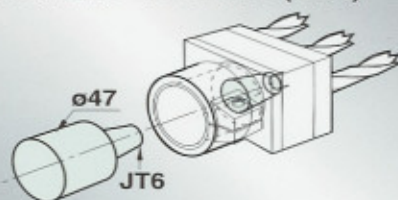
NO:5 CDVL Series (系列)



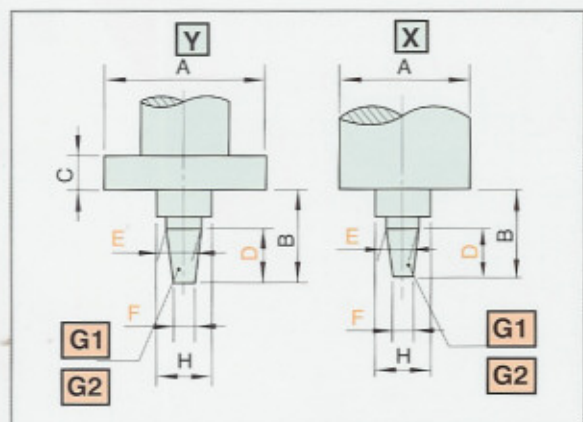
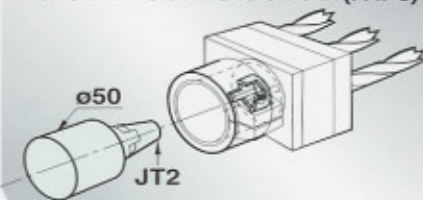
NO:1 HS, BH, MD Series (系列)



NO:2 LGD-13 Series (系列)

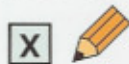


NO:3 DB-50 MS Series (系列)



小型鑽床主軸頭結構圖。訂購鑽孔頭時，請提供A, B, C, H尺寸，以mm為單位。

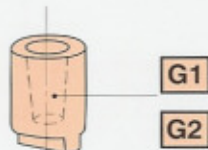
When ordering the boring head for application on a light drilling machine, please provide the dimensions A, B, C, H. Unit:mm.



A	B	H



A	B	C	H



訂購鑽孔頭時，請圈選鑽床主軸錐度規格，如表內數據所示。

When ordering the boring head, please choose the specifications of spindle taper on drilling machine as the chart instructed.



Jacobs taper

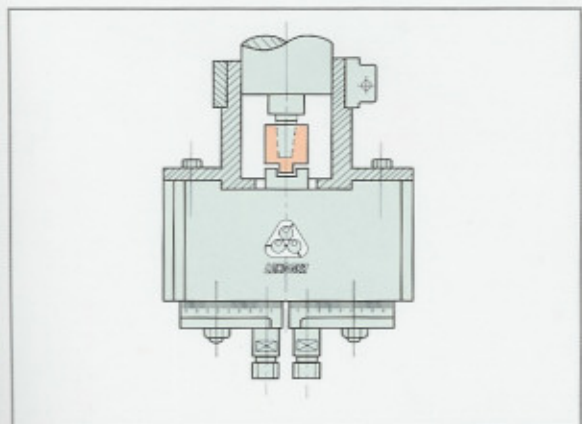
G1					
No	JT1	JT2	JT3	JT6	JT33
D	16.669	22.225	30.958	26.2	25.400
E	9.754	14.199	20.599	17.170	15.850
F	8.469	12.386	18.951	15.852	14.237

DIN taper

G2					
No	B10	B12	B16	B18	B22
D	14.5	18.5	24	32	40.5
E	10.094	12.065	15.733	17.780	21.793
F	9.4	11.1	14.5	16.2	19.8

鑽孔頭安裝於小型鑽床之結構示意圖。

An assembly drawing of the boring head fitted onto a light drilling machine.



Multiple Spindle Boring Head



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- We have the right to modify the specification and design of machine without prior notice.